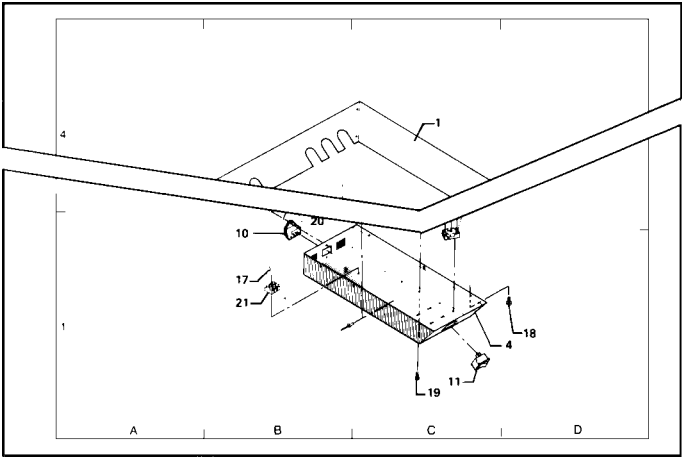


SparePartCatalogue

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Instruction



Type:		Section:		Page:		
1333		6		6.01		
Pos. No.	Part No.	S	Designation	Location	To mach. No.	From mach. No.
001	039-663-000	S	REFLECTOR	C4		
002	039-666-000	S	REFLECTOR, BOTTOM	C3		
003	039-661-003		CHASSIS	B2		
004	039-409-003		CHASSIS	C1		
005	410-215-000	S	TUBE, TL 13/33W	D2		
006	410-424-000	S	SOCKET	D2		
018	410-000-000	S	IGNITER/50 HZ	C2		
019	461-406-024	S	SPARK PLUG 120 HZ 240V UL/CSA	C2		
020	415-108-000	S	RC-UNIT, 0.1UF	B1		
021	412-214-000	S	TERMINAL STRIP, 3 PUL.	B1		
Printed:			21/01/87			Replacing:

English

Fig. 1: Drawing
Co-ordinated and exploded drawing showing the individual parts and their position Nos. These can be located by their co-ordinates as indicated under "LOCATION" in the list fig. 2.

Fig. 2: List
Text page containing information necessary to identify and order spare parts. The classification is as follows -

- Type:**
Type No.
- Section:**
Section No.
- Page:**
Page No.
- Pos. No.:**
Position No.
"I" mark in front of position No. indicates that a modification has been made in connection with the latest updating
- Part No.:**
Part No.
- S:**
Only "S" marked parts are indicated in the price list and only these are normally available.
- Designation:**
Designation.
- Location:**
Co-ordinate indication
- To mach. No.:**
To machine No.
- From mach. No.:**
From machine No.
- Printed:**
Latest publication and updating.
- Replacing:**
Previous publication and updating.

Fig. 3: Index
List in part No. order in which each part No. is noted together with its page No. position No. and co-ordinate indication.

Deutsch

Fig. 1: Zeichnung
Koordinateneingeteilte explodierte Zeichnung, die die einzelnen Teile und ihre Positionsnr. zeigt. Diese lassen sich durch ihre Koordinaten lokalisieren, - wie unter "LOCATION" in der Liste Fig. 2 angegeben.

Fig. 2: Liste
Textseite mit der erforderlichen Information zur Identifizierung und Beauftragung von Ersatzteilen. Die Rubrizierung ist wie folgt:

- Type:**
Typenr.
- Section:**
Sektionsnr.
- Page:**
Seitenr.
- Pos. No.:**
Positionsnr.
"I" -Markierung vor der Positionsnr. gibt an, dass eine Modifikation in Verbindung mit der neuesten Ajour-Führung vorgenommen worden ist.
- Part No.:**
Teilnr.
- S:**
Nur "S" -markierte Teile sind in der Preisliste angegeben, und nur diese sind normalerweise lieferbar.
- Designation:**
Bezeichnung.
- Location:**
Koordinatenangabe.
- To mach. No.:**
Bis zum Gerät Nr.
- From mach. No.:**
Ab Gerät Nr.
- Printed:**
Neueste Publikation und Ajour-Führung.
- Replacing:**
Frühere Publikation und Ajour-Führung.

Fig. 3: Index
Liste in Teilnummernfolge, wo jede Teilnummer sowie ihre Seitennr., Positionsnr. und Koordinatenangabe aufgeführt sind.

Francais

Fig. 1: Dessin
Dessin explosé divisé en coordonnées montrant les pièces individuelles et leurs nos de position. Elles peuvent être localisées par leurs coordonnées comme indiqué sous "LOCATION" dans la liste fig. 2.

Fig. 2: Liste
Page texte avec l'information nécessaire pour identifier et commander les pièces de rechange. Le classement est comme suit:

- Type:**
No de type.
- Section:**
No de section.
- Page:**
No de page.
- Pos. No.:**
No de position.
Marquage "I" devant le no de position indique qu'une modification a été faite en relation avec la dernière mise à jour.
- Part No.:**
No de pièce.
- S:**
Seulement les pièces marquées avec un "S" sont indiquées dans le prix-courant, et seulement celles-ci sont normalement livrables.
- Designation:**
Désignation.
- Location:**
Indication de coordonnées.
- To mach. No.:**
Jusqu'à la machine no.
- From mach. No.:**
Depuis la machine no.
- Printed:**
La dernière publication et mise à jour
- Replacing:**
La publication et la mise à jour précédentes.

Fig. 3: Index
Liste par ordre de nos de pièces de rechange, où est noté chaque no de pièce avec son no de page, no de position et indication de coordonnées.

Type: 1333				Index				Page: 1			
Part No.	Page	Pos. No.	Location		Part No.	Page	Pos. No.	Location			
010-000-219	13.03	058	D4		030-386-000	17.02	032	A3			
010-000-219	19.02	050			033-402-000	12.01	001	D2			
010-000-219	19.03	016			035-037-000	16.02	040	B1			
020-871-003	17.01	022	C3		035-051-000	9.01	020	B2			
021-032-000	2.01	006	C3		035-051-000	10.01	006	D3			
021-105-000	17.03	059	C1		035-051-000	11.01	009	D3			
021-164-002	7.01	010	D3		035-085-026	15.02	026	B2			
021-197-003	17.02	036	A3		035-086-000	16.01	007	C4			
021-209-000	17.03	045	B1		035-097-036	18.03	051	B2			
022-124-000	18.02	045	B2		035-099-000	8.01	015	C2			
022-144-000	17.03	060	B1		035-102-000	15.02	030	B2			
030-209-000	11.02	034	C3		039-475-003	4.01	013	B4			
030-211-000	8.02	031	A2		039-476-140	4.01	021	D2			
030-211-000	9.01	010	C3		039-478-003	4.01	016	B3			
030-211-000	18.02	038	A2		039-479-003	7.01	001	B4			
030-217-000	8.02	030	C1		039-479-003	7.01	002	B1			
030-227-000	11.01	013	C3		039-480-003	15.01	004	D4			
030-228-000	11.01	015	C3		039-496 XXX	2.01	013	C1			
030-243-000	9.01	021	D3		039-502-003	2.01	004	B3			
030-361-000	18.02	030	A4		039-520-003	7.01	007	D2			
030-362-000	18.02	047	B3		039-525-003	12.01	002	D2			
030-380-000	17.02	032	A3		039-541-003	3.01	020	C4			

Español

Fig. 1: Dibujo

Dibujo explosionado dividido en coordenadas mostrando las piezas individuales y sus nos de posición. Pueden localizarse por sus coordenadas como indicado en "LOCATION" en la liste Fig. 2.

Fig. 2: Lista

Página de textos con información necesaria para identificar y pedir piezas de repuesto. La clasificación es como sigue:

Type:

No de tipo.

Section:

No de sección.

Page:

No de página.

Pos. No.:

No de posición.

Marco "I" delante del no de posición indica que se ha hecho una modificación en relación con la última puesta al día.

Part No.:

No de pieza.

"S"

Sólo las piezas marcadas con "S" están indicados en la lista de precios, y sólo éstas pueden normalmente entregarse.

Designation:

Designación.

Location:

Indicación de coordenadas.

To mach. No.:

Hasta la máquina no.

From mach. No.:

Desde la máquina no.

Printed:

La última publicación y puesta al día.

Replacing:

La publicación y la puesta al día anteriores.

Fig. 3: Indice

Lista por orden numerativo de piezas, donde cada no de pieza está anotada con su no de página, no de posición y indicación de coordenadas.

Dansk

Fig. 1: Tegning

Koordinatinddelt eksploderet tegning, der viser enkelt-delene og disses positionsnumre, som hver for sig kan lokaliseres ved deres koordinat som angivet under "LOCATION" i listen Fig. 2.

Fig. 2: Liste

Tekstside indeholdende oplysninger, som er nødvendige for identifikation og beordring af reservedele, rubriceret som følger:

Type:

Typenummer

Section:

Sektionsnummer

Page:

Sidenummer

Pos. No.:

Positionsnummer

"I"-markering foran positionsnummer indikerer, at her er foretaget en ændring i forbindelse med seneste opdatering.

Part No.:

Delnummer

"S"

Kun "S"-markerede dele er angivet i prislisten, og kun disse kan umiddelbart leveres.

Designation:

Betegnelse.

Location:

Koordinatangivelse.

To mach. No.:

Til maskinnummer

From mach. No.:

Fro maskinnummer.

Printed:

Seneste publicering og opdatering.

Replacing:

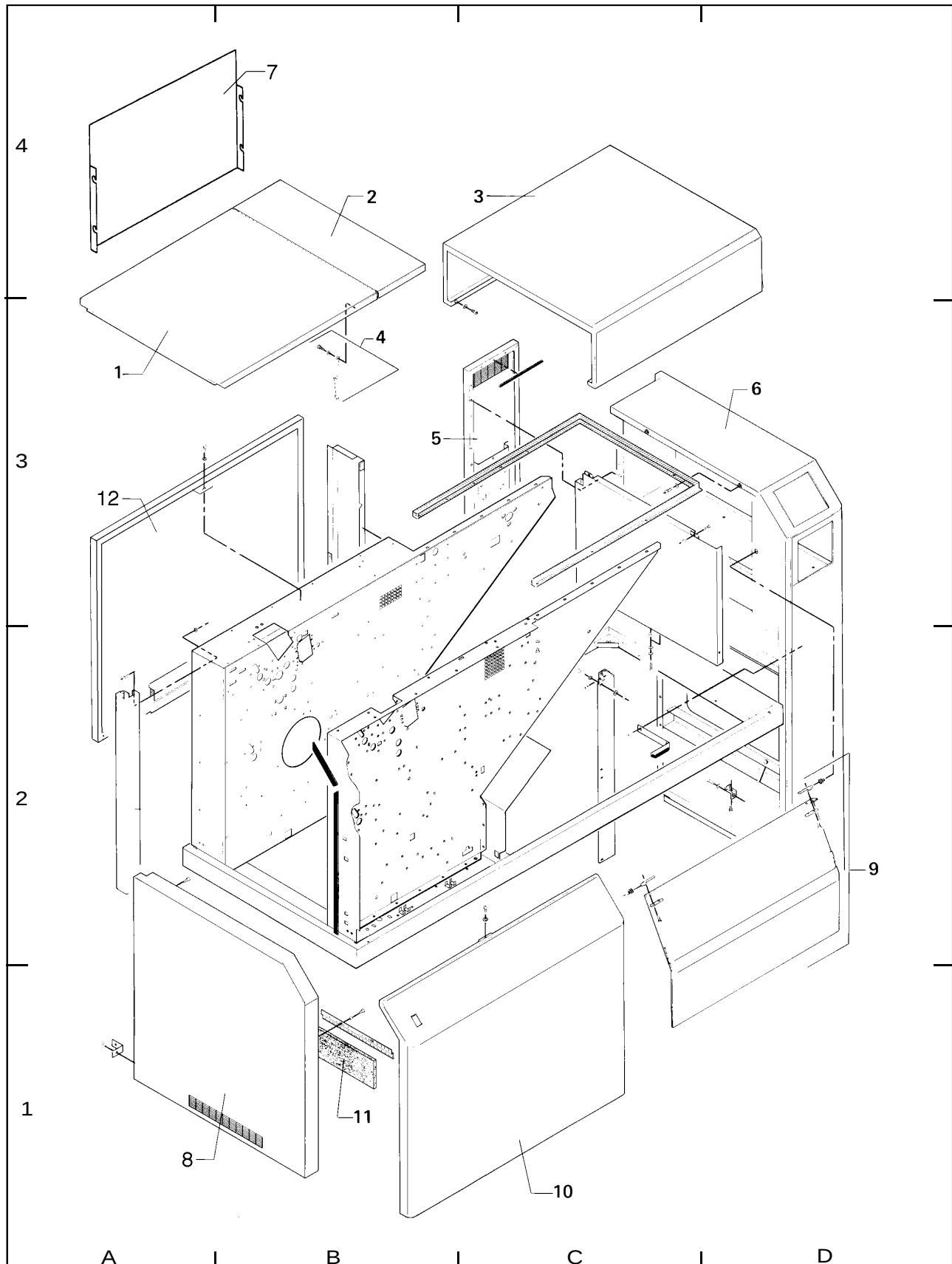
Forrige publicering og opdatering.

Fig. 3: Index

Liste i delnummerorden, hvor hvert delnummer angives med dets sidenummer, positionsnummer og koordinatangivelse.

Upper Housing Assembly

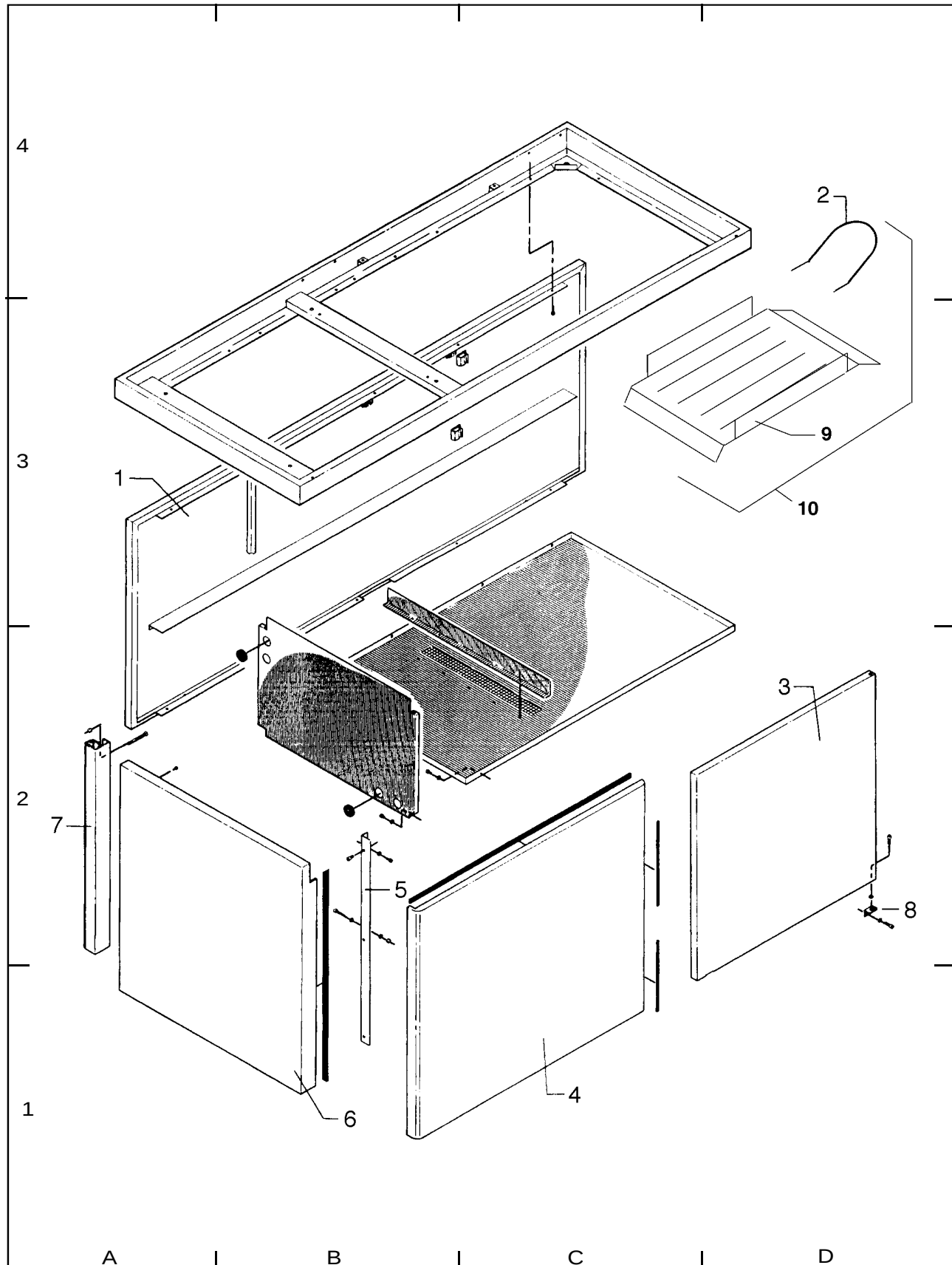
Panels, Doors, Covers



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	048-004-402		DOOR, UPPER	Q	A3		
002	048-358-402		PANEL, TOP	Q	B4		
003	048-353-402		COVER, OPTICS	Q	B4		
004	258-394-000	S	SUPPORT, TOP LID COMPLETE	Q	B3		
005	048-026-402		PANEL, REAR	Q	C3		
006	048-276-462		DOOR, RIGHT	Q	C3		
007	011-464-003		LIGHT SHIELD, REAR	Q	B4		
008	038-784-402		DOOR, UPPER, LEFT	Q	A1		
009	245-024-000	S	LIGHT SHIELD, COMPLETE	Q	D2		
010	038-547-402		PANEL, FRONT, UPPER	Q	C1		
011	058-940-000	S	FILTER, AIR	Q	B1		
012	037-961-402	S	PANEL, BACK, UPPER	Q	A3		

Lower Housing Assembly

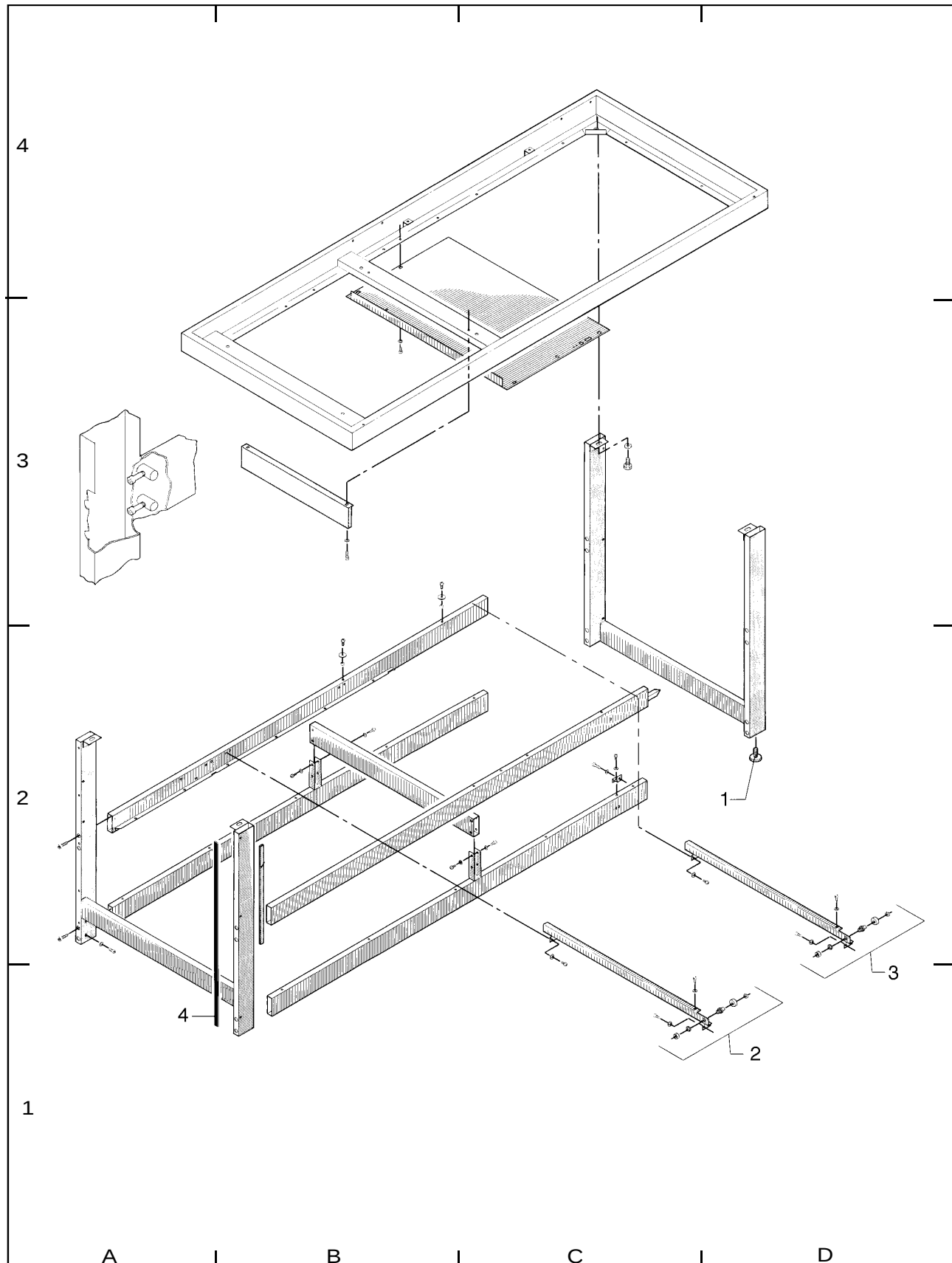
Door, Tray, Panels



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	048-275-402		PANEL, BACK, LOWER	Q	A3		
002	027-946-033	S	BOW, EXIT TRAY	Q	D4		
003	048-361-402		DOOR, LOWER RIGHT	Q	D2		
004	047-530-402		DOOR, LOWER LEFT	Q	C1		
005	038-544-402		HINGE, LOWER LEFT	Q	B2		
006	038-575-402		DOOR, LOWER	Q	B1		
007	038-578-402		HINGE, LOWER DOOR	Q	A2		
008	227-015-XXX		DOOR HINGE LOCK CMPL.	Q	D2		
009	027-936-000		EXIT TRAY	Q	D3		
010	240-251-000	S	EXIT TRAY, COMPLETE	Q	C3		

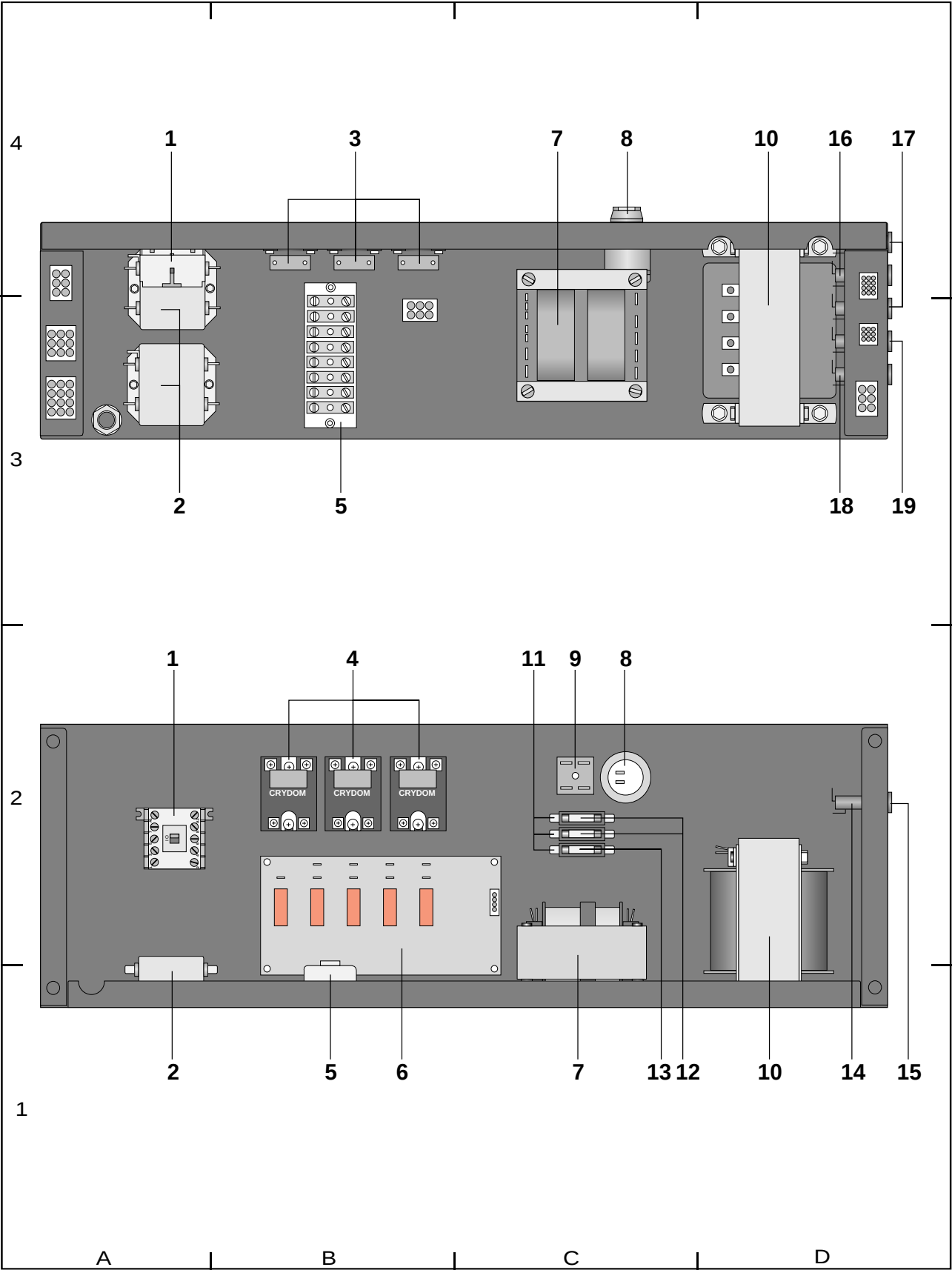
Base Assembly

Legs, Frames, Rails



Printed 97 04

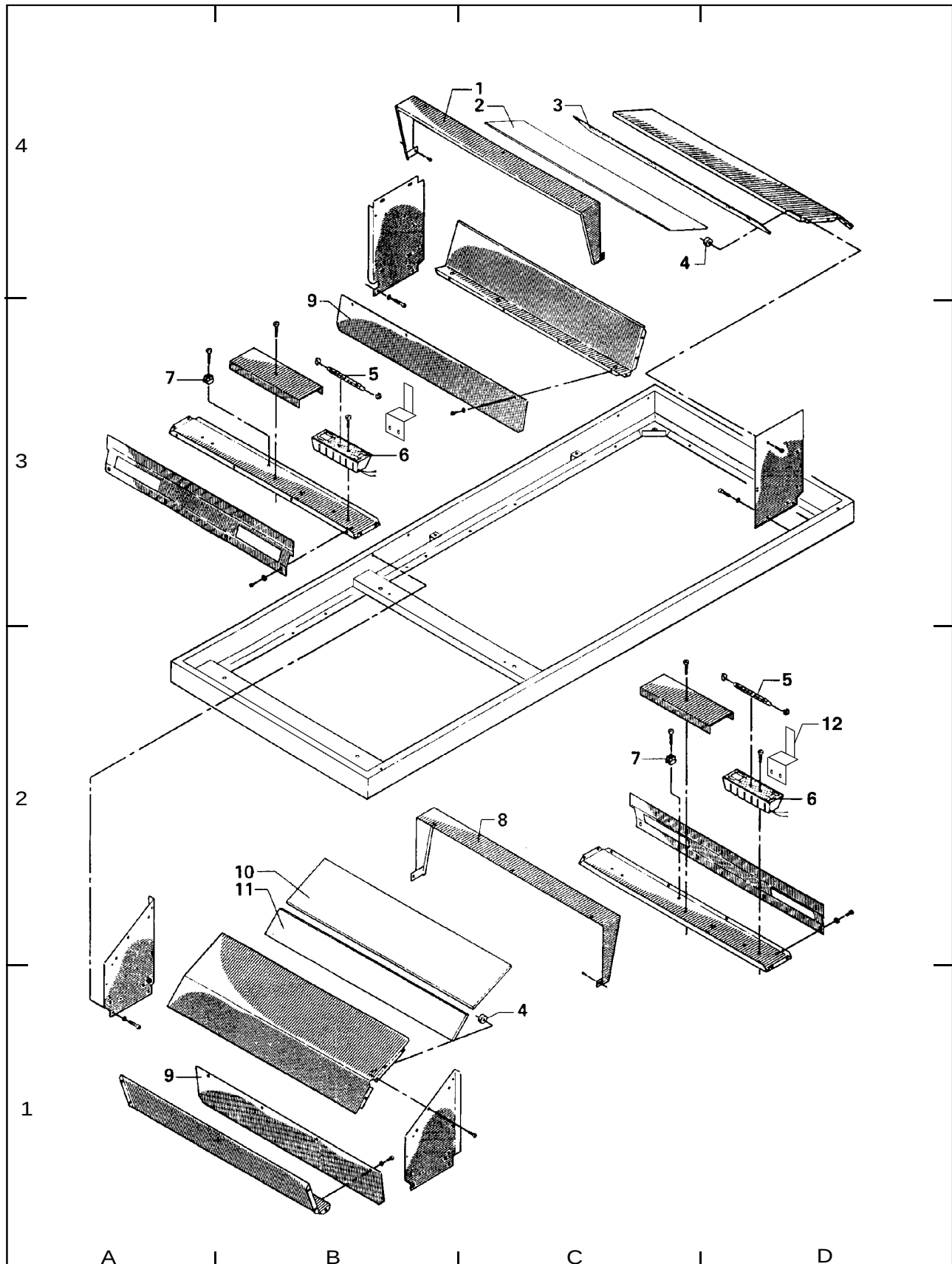
High Voltage Assembly
Transformers, Fuses, Relays



Pos. No.	Part No.	S	Designation		Location	To mach. No.	From mach. No.
000	240-258-000		HIGH VOLTAGE ASSEMBLY				
001	414-053-000	S	CONTACTOR	Q	A2		
002	414-971-000	S	LINE NOISE FILTER, 250V/20A	Q	A3		
003	064-950-000	S	RC-CIRCUIT	Q	B4		
004	414-061-000	S	RELAY, SOLID STATE, 25A	Q	B2		
005	412-826-000	S	TERMINAL BOARD	Q	B3		
006	296-263-000	S	OUTPUT BOARD 1	Q	B1		
007	414-254-000	S	TRAFO, LOW VOLTAGE	Q	C4		
008	415-079-000	S	CAPACITOR 10mF/40V	Q	C4		
009	416-408-000	S	RECTIFIER, BRIDGE	Q	C2		
010	414-249-000	S	TRANSFORMER, STEP-UP	Q	D1		
011	412-475-000	S	FUSEHOLDER	Q	C2		
012	412-476-000	S	FUSE, 0.1A, SLOW	Q	C1		
013	412-453-000	S	FUSE, 1.6A, SLOW	Q	C1		
014	412-443-000	S	FUSE HOLDER	Q	D1		
015	412-428-000	S	CAP FOR FUSE	Q	D1		
016	412-471-000	S	FUSE, 4A, FAST	Q	D4		
017	412-462-000	S	FUSE, 10A, 250V, SLOW	Q	D4		
018	412-474-000	S	FUSE, 3A SLOW	Q	D3		
019	412-440-000	S	FUSE, 1.0A, SLOW	Q	D3		

Illumination Assembly

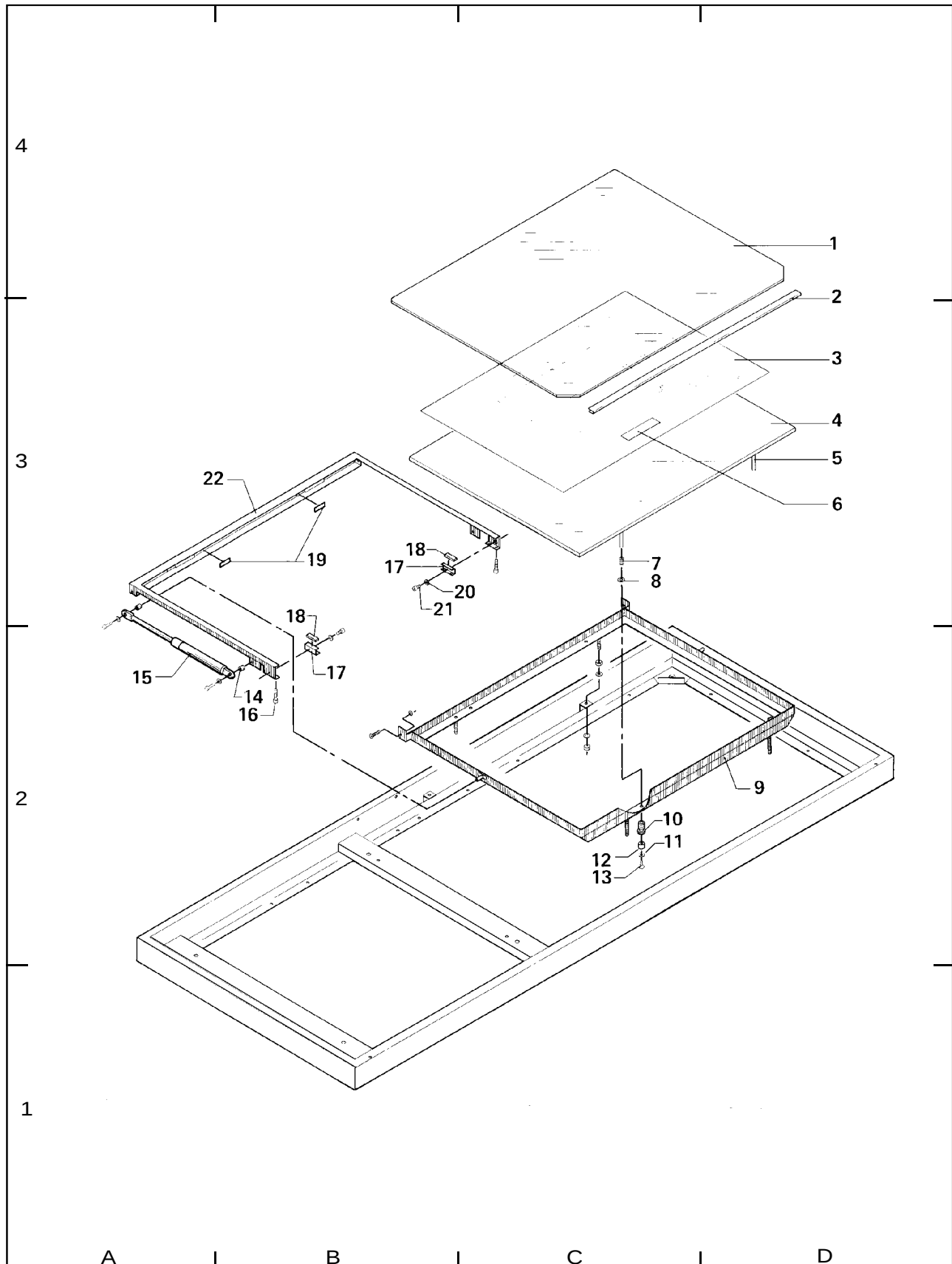
Plates, Covers, Reflector Mirrors, Exposure Lamps



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	048-027-003		HOOD, RIGHT	Q	C 4		
002	046-242-000		REFLECTOR, UPPER	Q	C 4		
003	046-119-000		REFLECTOR, LOWER	Q	C 4		
004	057-147-000		BUSHING, THREADED	Q	D 4		
005	410-224-000		LAMP, HALOGEN, 220V, 500W	Q	B 3		
006	061-008-000		HOUSING, LAMP	Q	B 3		
007	412-200-000		TERMINAL STRIP	Q	C 2		
008	048-025-003		HOOD, LEFT	Q	C 2		
009	037-348-003		PLATE	Q	A 1		
010	046-242-000		REFLECTOR, UPPER	Q	B 2		
011	046-119-000		REFLECTOR, LOWER	Q	B 2		
012	047-669-003		LIGHT SHIELD	Q	D 2		

Copyboard Assembly

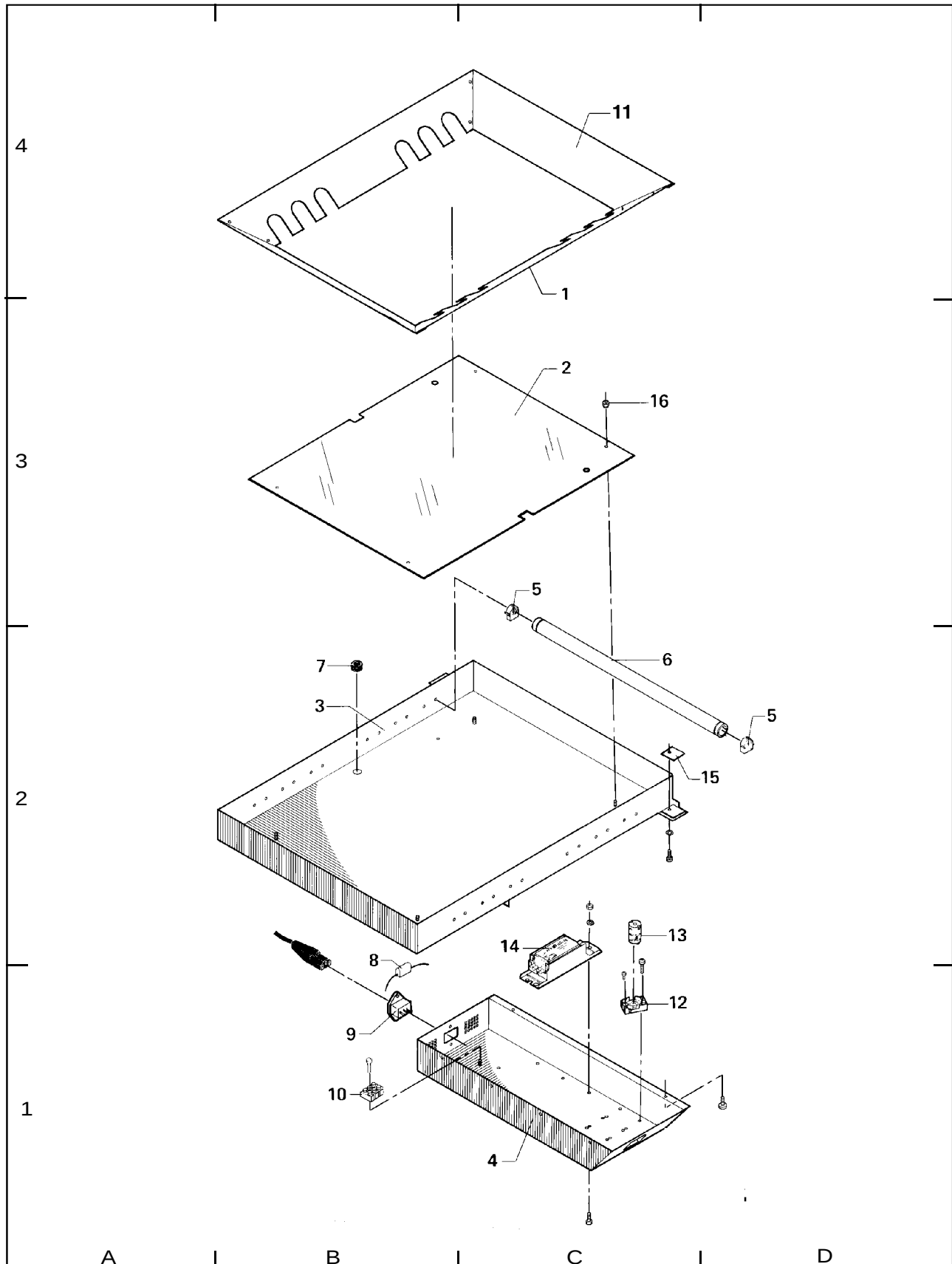
Frames, GlassPlates, GasPistons, RegistrationSheet



Pos. No.	Part No.	S	Designation		Location	To mach. No.	From mach. No.
001a	046-243-000	S	GLASS, LID	Q	D4		
001b	011-670-000	S	REGISTER PIN BAR	Q	D4		
002	403-432-000		EDGING, PVC	Q	D4		
003	072-857-000	S	REGISTRATION SHEET, METRIC	Q	D3		
003	072-XXX-000	S	REGISTRATION SHEET, INCHES	Q	D3		
004	046-124-000	S	GLASS, COPYBOARD	Q	D3		
005	059-700-036	S	PIN	Q	D3		
006	407-079-000	S	TAPE, SELF ADHESIVE FIXING STRIP	Q	D3		
007	469-039-023	S	SPRING	Q	C3		
008	468-501-024	S	WASHER, Ø5	Q	C3		
009	039-644-003		FRAME, COPYBOARD	Q	D2		
010	050-521-036	S	SCREW, ADJUSTMENT	Q	C2		
011	468-501-023	S	WASHER, Ø5.3	Q	C2		
012	057-257-000	S	BUSHING	Q	C2		
013	461-304-023	S	SCREW, M3 X 6	Q	C2		
014	057-247-000	S	SPACER	Q	A2		
015	459-533-000	S	GAS PISTON, 75N	Q	A2		
016	462-250-000	S	SCREW, ALLEN, M4 X 20	Q	B2		
017	041-879-003	S	CLIP	Q	B2		
018	059-701-000	S	PAD, RUBBER	Q	B3		
019	059-027-000	S	PAD, RUBBER	Q	B3		
020	468-400-024	S	WASHER, Ø 4.3	Q	B3		
021	462-506-024	S	SCREW, M4 X 5	Q	B3		
022	037-920-003		FRAME, GLASS	Q	B3		

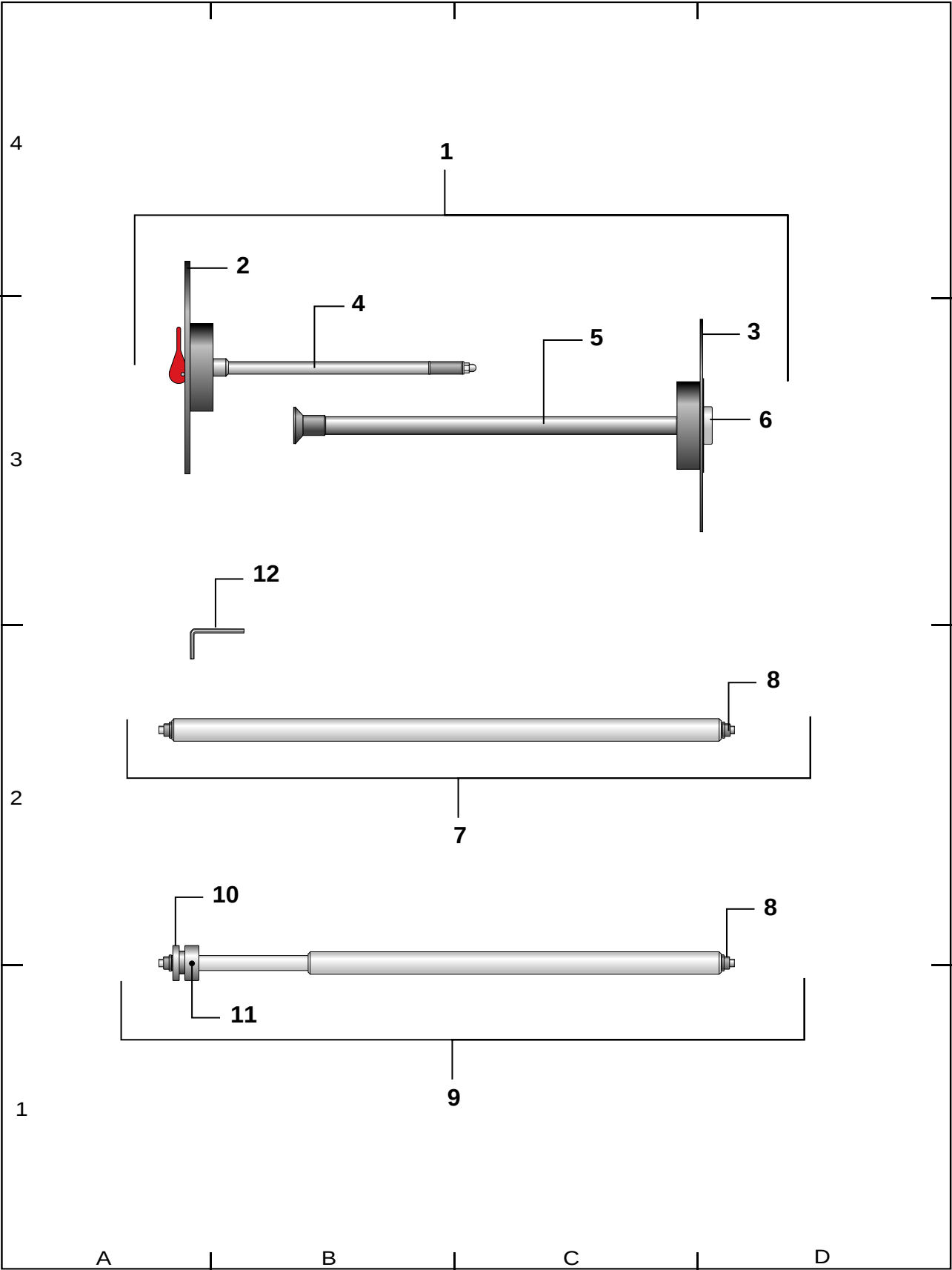
Backlight Assembly

Igniters, Choke Coils, Tubes, Reflectors



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	039-664-000		REFLECTOR, FRONT/BACK	Q	C 3		
002	039-666-000		REFLECTOR, BOTTOM	Q	C 3		
003	039-661-003		CHASSIS, PAN	Q	B2		
004	039-409-003		CHASSIS, LAMPS	Q	C 1		
005	410-424-000	S	SOCKET	Q	C 3		
006	410-215-000	S	TUBE, TL 13/33W	Q	C 2		
007	450-032-000		GROMMET	Q	B2		
008	415-408-000	S	RC-UNIT, 0.1μF 100 OHM	Q	B2		
009	411501-000	S	RECEPTACLE CONNECTOR	Q	B2		
010	412-214-00	S	TERMINAL STRIP, 3 POL.	Q	B1		
011	039-665-000		REFLECTOR, END	Q	C 4		
012	410-400-000	S	SOCKET, IGNITER	Q	C 1		
013	414-902-000	S	IGNITER, 50 HZ, 220V	Q	C 2		
014	414-425-000	S	COIL, CHOKE	Q	C 2		
015	044-192-000	S	CLAMP	Q	C 2		
016	051-030-020	S	NUT, M4	Q	C 3		

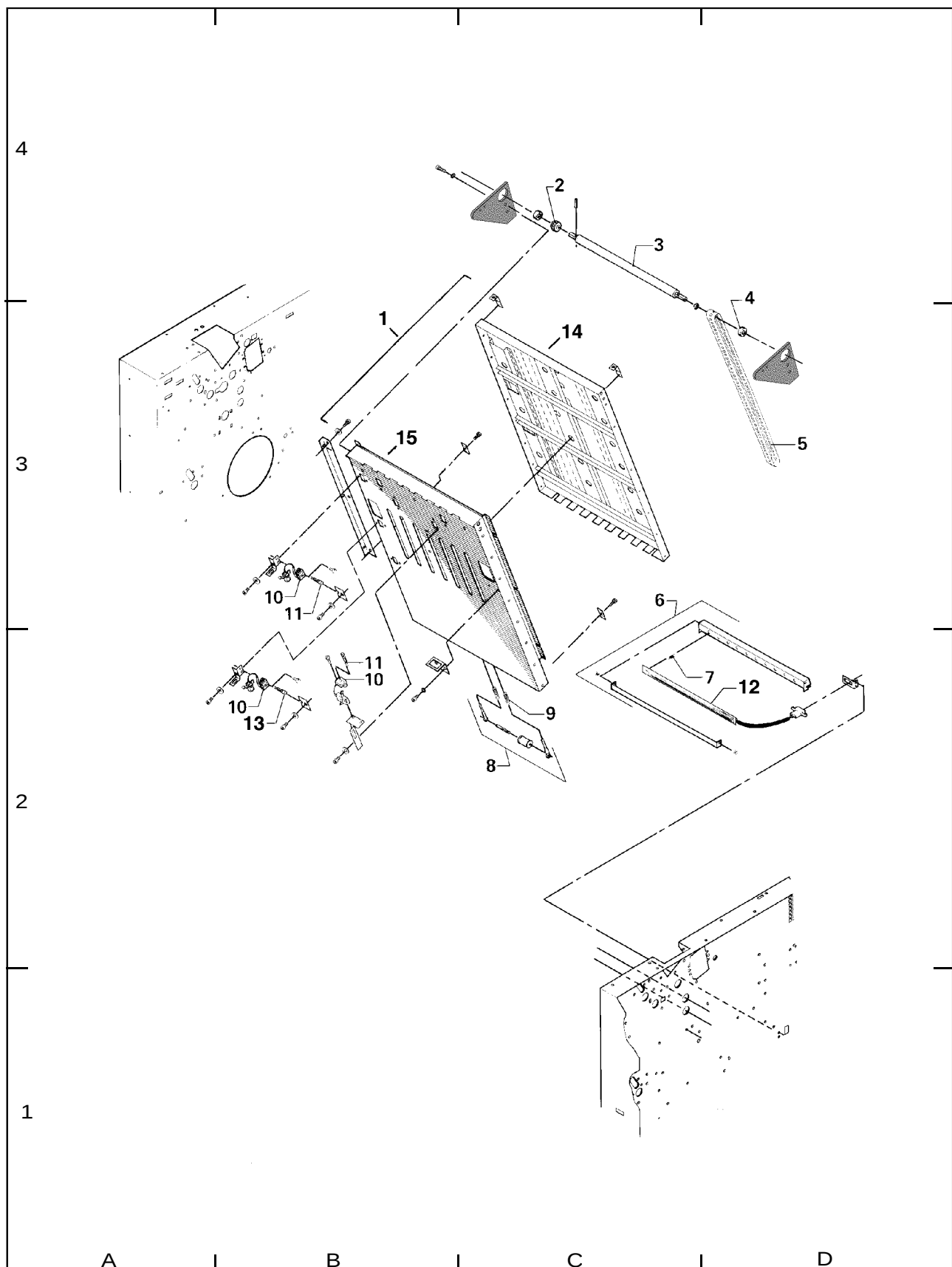
Magazine Assembly
Caps, Shafts, Bearings



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	254-068-000	S	ROLL SHAFT ASSEMBLY	Q	B4		
002	011-700-000	S	FLANGE, ALU., 71MM	Q	B4		
003	011-705-000	S	FLANGE, PLASTIC	Q	D3		
004	079-041-000	S	SHAFT, LOCKING	Q	B3		
005	054-861-000	S	ROLL SHAFT, 200MM	Q	C3		
005	054-872-000	S	ROLL SHAFT, 300MM	Q	C3		
006	463-071-000	S	NUT, THUMB, M8	Q	D3		
007	222-636-000	S	ROLLER, SPOOL SHAFT, REAR	Q	B2		
008	055-222-000	S	BUSHING, Ø6.15, PLASTIC	Q	D2		
009	222-635-000	S	ROLLER, SPOOL SHAFT FRONT	Q	B1		
010	030-923-000	S	ROLLER, GROOVED	Q	A2		
011	462-304-000	S	SCREW, ALLEN, M4X8	Q	B1		
012	462-401-000	S	ALLEN WRENCH, 2MM	Q	B3		

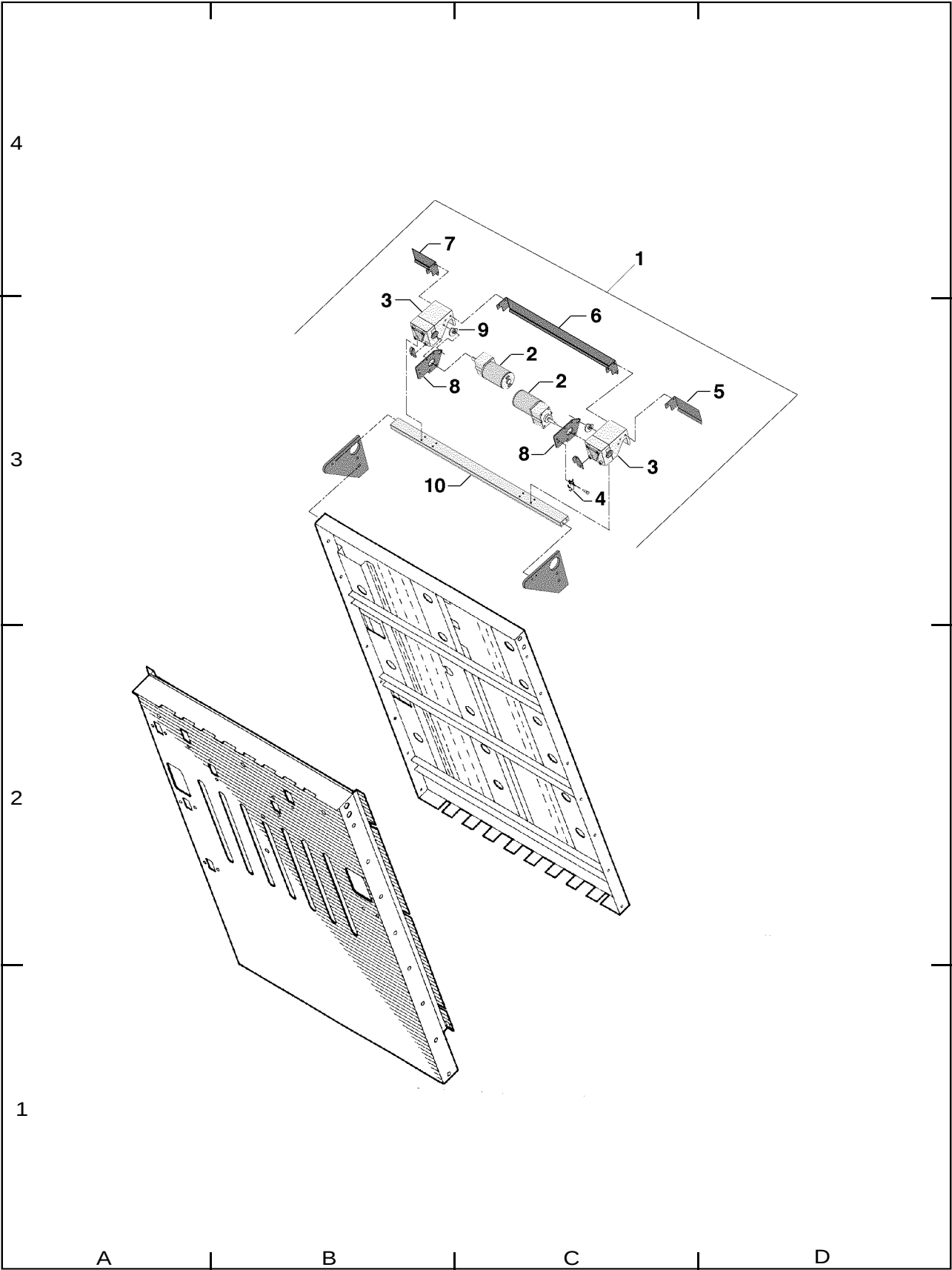
Film Plane Assembly

Belts, Registration Lights, Trimming Lights, Pulleys, Sensors



Pos. No.	Part No.	S	Designation		Location	To mach. No.	From mach. No.
001	240-245-000		FILMPANE COMPLETE	Q	B3		
002	030-090-000	S	GEAR, 24T	Q	C4		
003	022-251-000	S	ROLLER, DRIVE	Q	C4		
004	451-009-000	S	BEARING, BALL 8 X 22 X 7	Q	D3		
005	027-679-000	S	BELT, CONVEYOR	Q	D3		
006	240-246-000	S	TRIMMING LIGHT ASSY.	Q	C2		
007	410-914-000	S	LAMP, MICRO 28V 40MA	Q	C2		
008	260-000-000	S	ROLL, BELT, ASSY.	Q	C2		
009	035-099-000	S	SPRING, Ø 6.5	Q	C2		
010	064-946-000	S	SOCKET	Q	B2		
011	410-211-000	S	LAMP HALOGEN, 20W/12VQ		B3		
012	296-721-000	S	TRIMMING LAMP BOARD	Q	C2		
013	410-211-000	S	LAMP HALOGEN, 20W724VQ		B2		
014	024-324-024		FILM PLANE FRONT	Q	C3		
015	024-325-024		FILM PLANE REAR	Q	B3		
	296-723-000		Reflex sensor slimline				

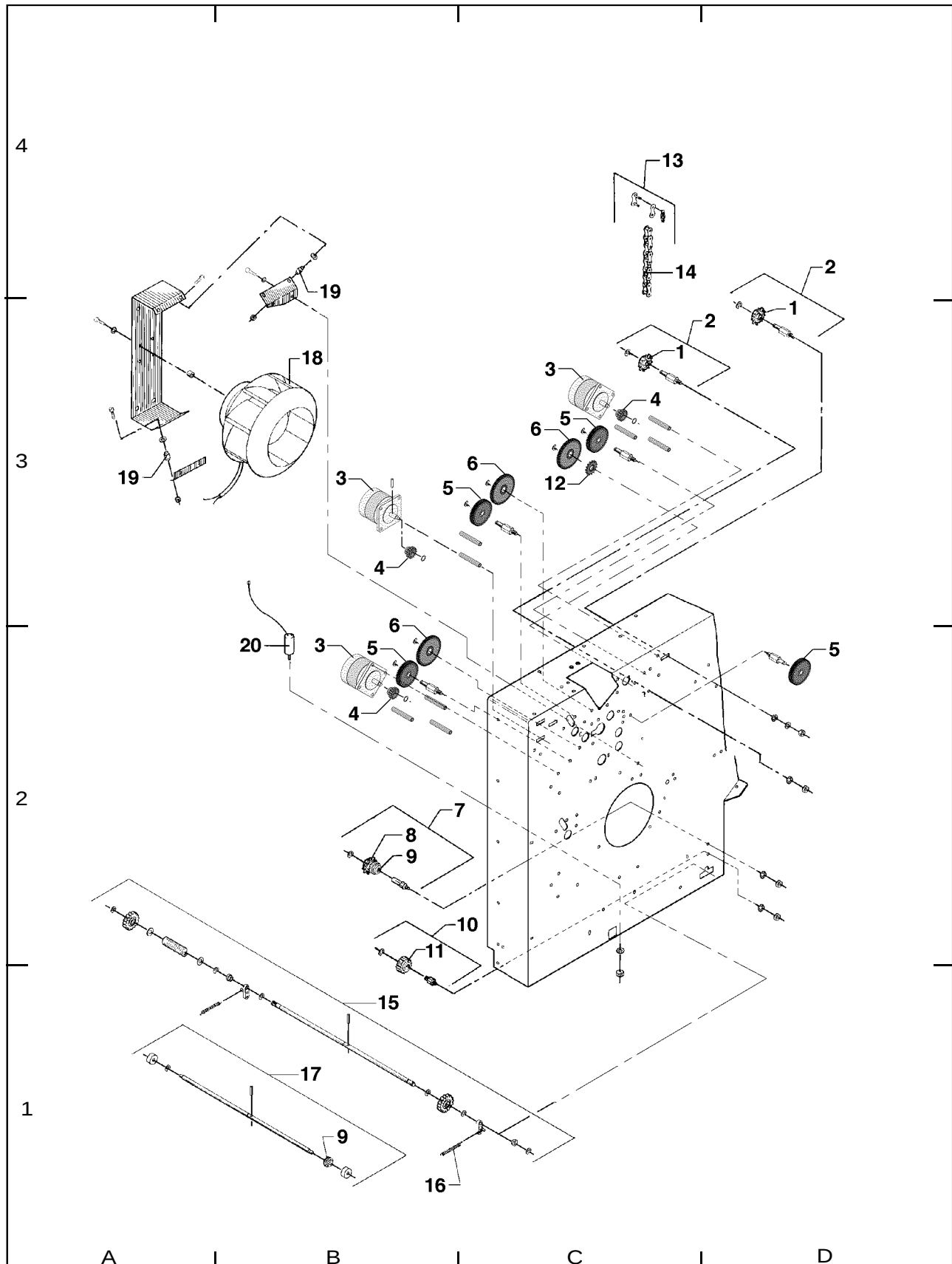
Punch Tool Assembly
Motors, Switches



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	240-249-000	S	PUNCH SYSTEM, COMPL,	Q	C 4		
002	067-109-000	S	MOTOR, PUNCH W. PLUG	Q	C 3		
003	011-647-000	S	PUNCH TOOL, ASSY.	Q	B4		
004	067-110-000	S	MICRO SWITCH	Q	B3		
005	043-532-003	S	GUIDE, PUNCH, FRONT	Q	C 3		
006	043-529-003	S	GUIDE, PUNCH, MIDDLE	Q	C 3		
007	043-533-003	S	GUIDE, PUNCH, BACK	Q	B4		
008	043-512-003		PLATE, PUNCH MOTOR	Q	B3		
009	043-518-000		BUSHING	Q	C 3		
010	043-515-000		BAR, PUNCH SYSTEM	Q	B3		

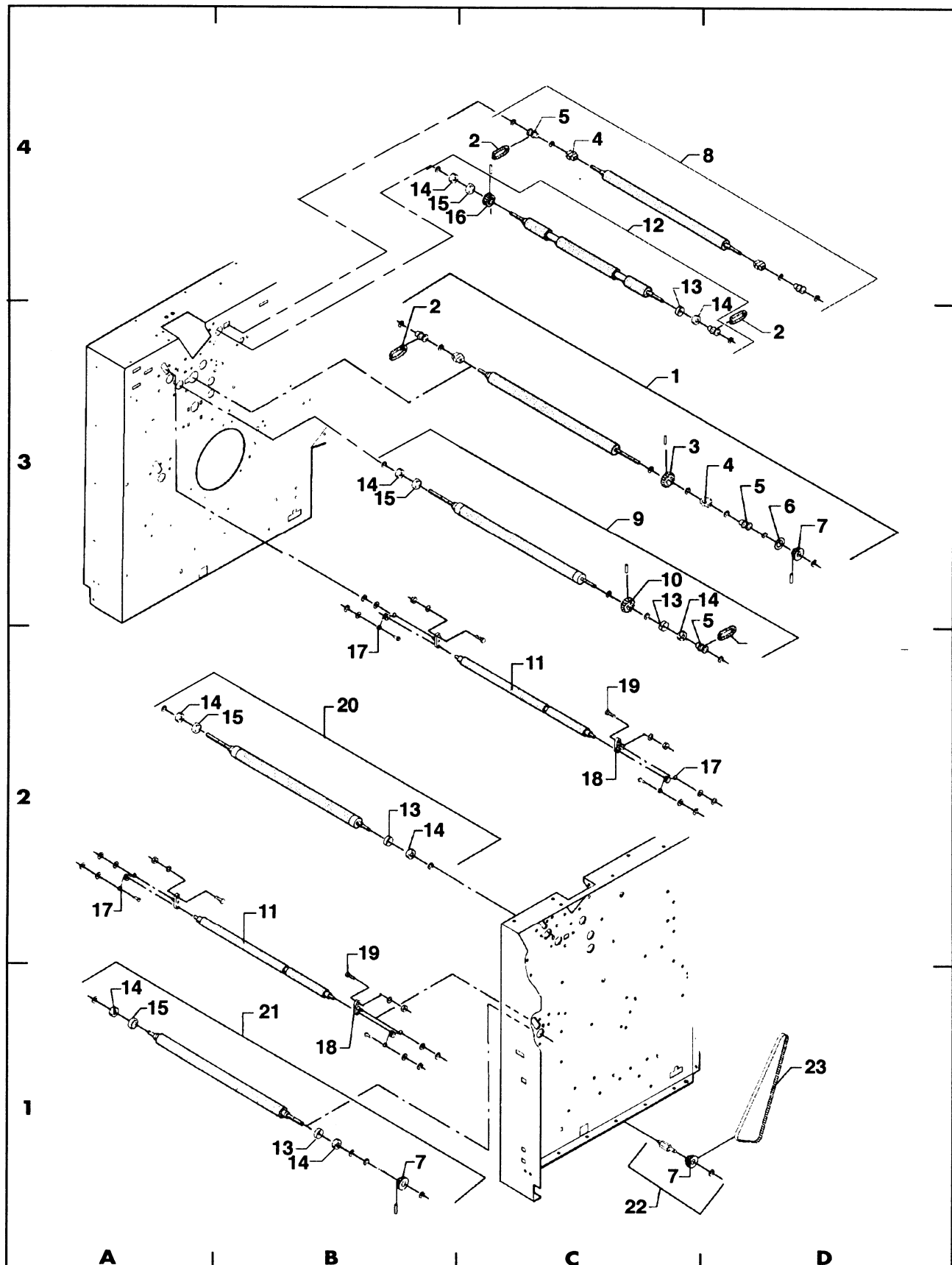
Main Drive Assembly

Motors, Gears, Suction Fan



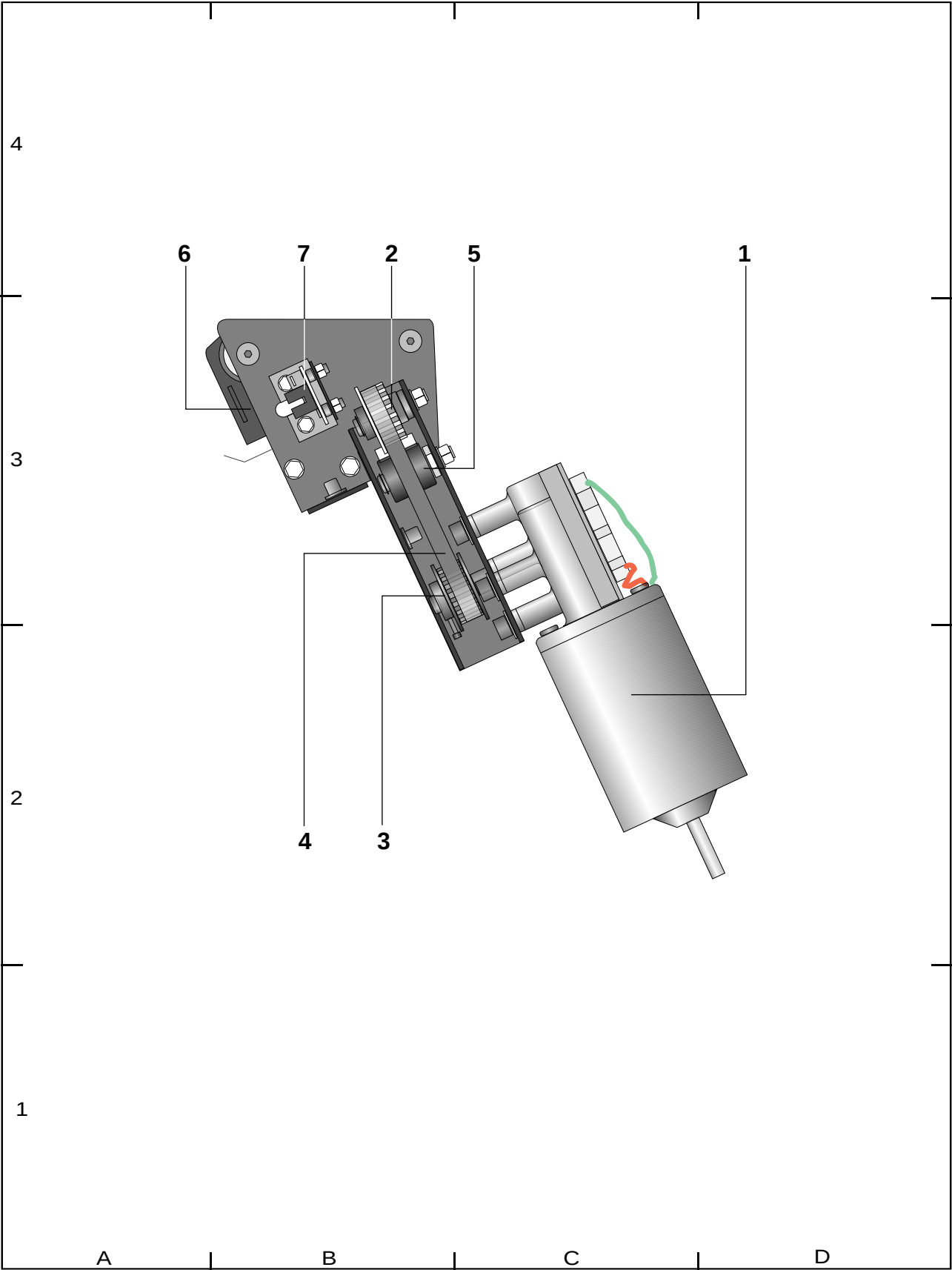
Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	030-987-000	S	SPROCKET WHEEL, Z15	Q	C3		
002	255-007-000	S	TENSIONER, CHAIN	Q	C3		
003	267-001-000	S	STEP MOTOR, ASSY	Q	C3		
004	030-019-000	S	GEAR, 16T, M1	Q	C3		
005	030-137-000	S	GEAR, Z48, M1	Q	C3		
006	030-995-000	S	GEAR, Z58	Q	C3		
007	255-009-000	S	SPROCKET AND GEAR ASSY	Q	B2		
008	030-224-000	S	GEAR, 15T	Q	B2		
009	030-019-045	S	GEAR, 16T, M1	Q	B2		
010	255-010-000	S	GEAR ASSY	Q	B2		
011	030-223-000	S	GEAR, 36T	Q	B1		
012	030-211-000	S	SPROCKET, 15T	Q	C3		
013	452-039-000	S	CHAIN LINK	Q	C4		
014	011-258-000	S	CHAIN, 6MM	Q	C4		
015	254-023-000		SHAFT, DRIVE ASSY	Q	B1		
016	035-034-000	S	SPRING	Q	B1		
017	260-003-000		SHAFT, OUTLET ASSY	Q	B1		
018	295-075-000	S	FAN, 220/240V, 50/60 HZ	Q	B3		
019	058-546-000	S	NOPPLE, RUBBER	Q	A3		
020	415-129-000	S	CAPACITOR, 3 μ F 400V	Q	B2		

Transport Assembly Transport Rollers, Gears, Bearings



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	222-631-000	S	ROLLER ASSY	Q	C 3		
002	035-051-000	S	SPRING, Ø5 X 71	Q	C 4		
003	030-989-000	S	GEAR 16T, M1.5	Q	C 3		
004	055-262-000	S	BEARING Ø15, PLASTIC	Q	C 4		
005	060-070-000	S	BEARING Ø12, PLASTIC	Q	C 4		
006	056-016-000	S	WASHER, NYLON	Q	D 3		
007	030-072-000	S	PULLEY, T5 12T	Q	D 3		
008	222-628-000	S	ROLLER ASSY, KNIFE CUT	Q	D 4		
009	222-630-000	S	ROLLER ASSY	Q	C 3		
010	030-151-000	S	GEAR, 16T	Q	C 3		
011	060-074-000	S	ROLLER	Q	C 2		
012	222-627-000	S	ROLLER ASSY	Q	C 4		
013	055-202-000	S	HOUSING, BALL BEARING	Q	C 3		
014	451-009-000	S	BEARING BALL, 8X22X7	Q	C 3		
015	055-693-000	S	HOUSING, BALL BEARING	Q	B 3		
016	030-090-000	S	GEAR, Z24	Q	C 4		
017	035-232-023	S	SPRING	Q	C 2		
018	043-129-000	S	ARM, BEARING	Q	C 2		
019	055-117-000	S	SCREW, BEARING ARM	Q	C 2		
020	222-629-000	S	ROLLER ASSY	Q	B 2		
021	222-632-000	S	ROLLER ASSY	Q	B 1		
022	255-005-000	S	TENSIONER, BELT	Q	C 1		
023	452-015-000	S	BELT, TOOTHED, 122T	Q	D 1		

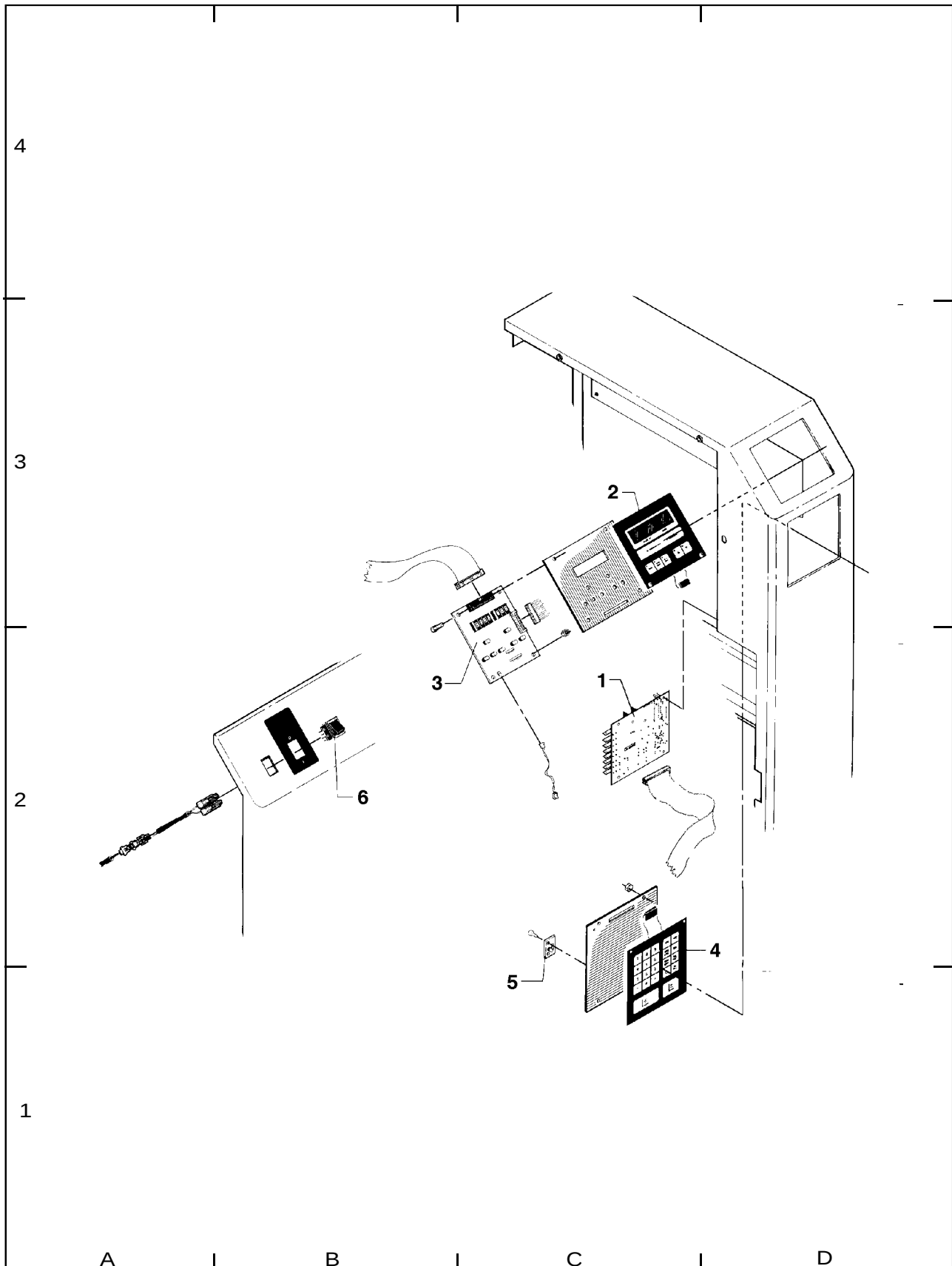
Main Drive Assembly
Motor, Sensors, Toothbelt, pulleys



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
000	240-234-000		KNIFE ASSEMBLY				
001	413-055-000	S	MOTOR, 24V	Q	D 4		
002	030-148-000	S	PULLEY, 18T5	Q	B 4		
003	030-946-000	S	PULLEY, MOTOR	Q	B 2		
004	452-101-000	S	TOOTHBELT, 8MM, KEVLAR	Q	B 2		
005	060-176-000	S	ROLLER, RUNNING	Q	C 4		
006	047-981-000	S	KNIFE, WHEEL	Q	A 4		
007	296-599-000	S	SENSOR, FORK	Q	B 4		

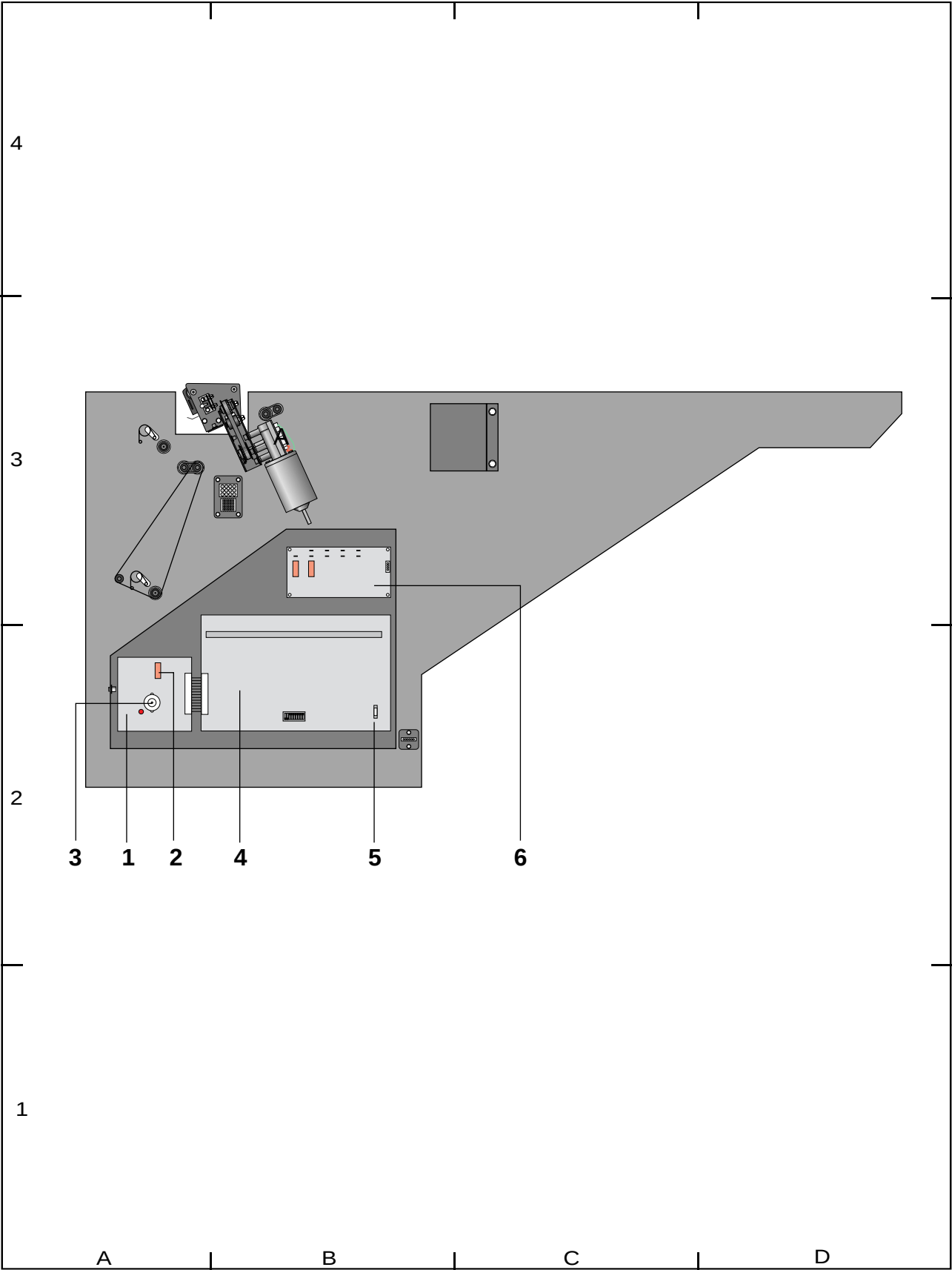
Keyboard & Display Assembly

Display, Keyboard, Mains Switch



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	296-720-000	S	DISPLAY CONTR. BOARD	Q	C 2		
002	032-449-000	S	CONTROL PANEL, UPPER	Q	C 3		
003	296-630-000	S	DISPLAY BOARD	Q	B2		
004	032-067-000	S	CONTROL PANEL, LOWER	Q	C 2		
005	296-629-000	S	LED BOARD 1	Q	C 2		
006	411-122-000	S	SWITCH, ON/OFF	Q	B2		

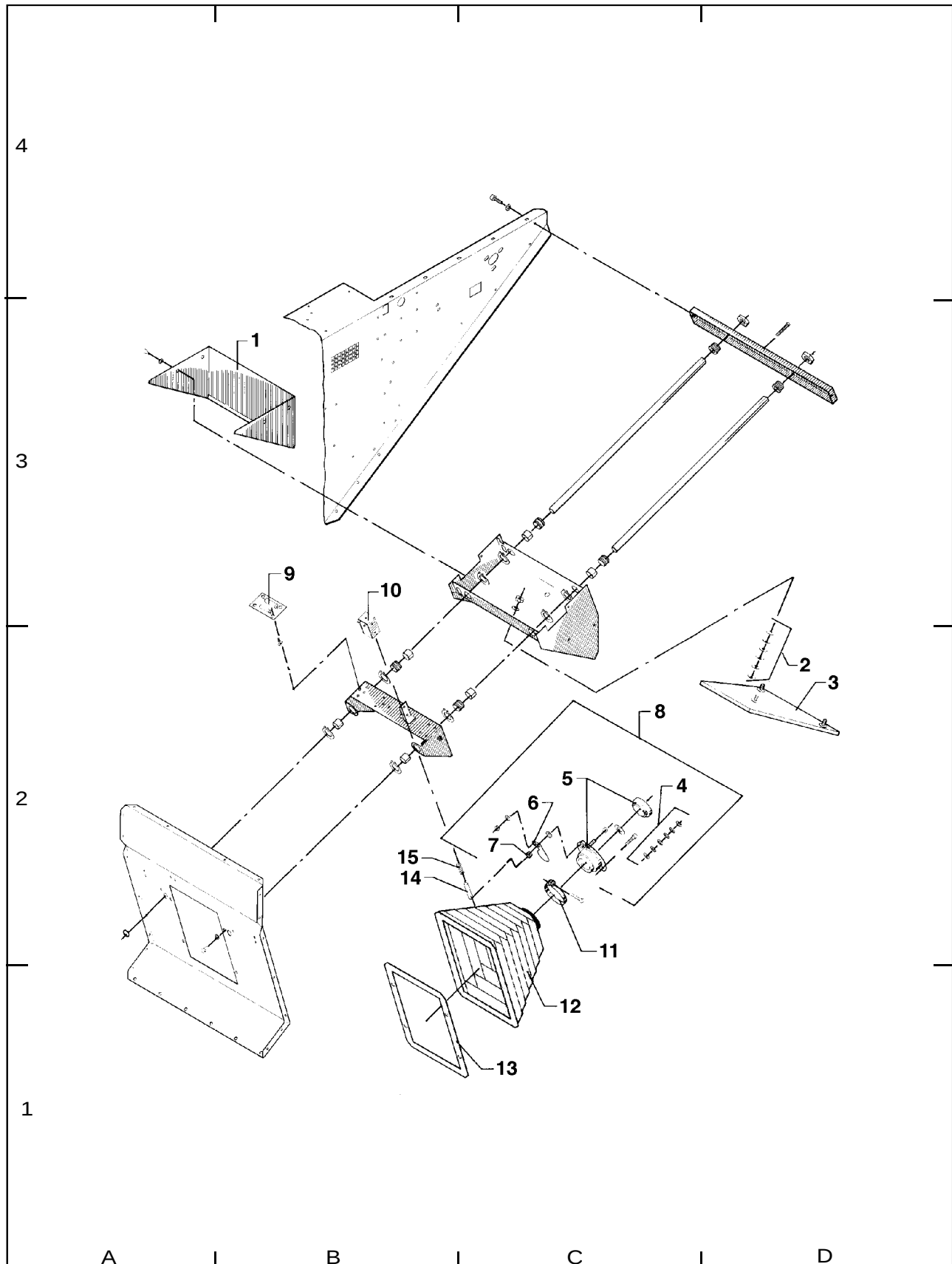
Electrical Components
CPU, Interface PCB, Output Board



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	296-701-000	S	CPU BOARD	Q	A2		
002	259-879-000	S	E-PROM, QUICKPLATER	Q	A2		
003	419-026-000	S	BEEPER	Q	A2		
004	296-719-000	S	INTERFACE BOARD	Q	B2		
005	412-466-000	S	FUSE, 8AT/250V	Q	B2		
006	296-686-000	S	OUTPUT BOARD 2	Q	B2		

Optical Assembly

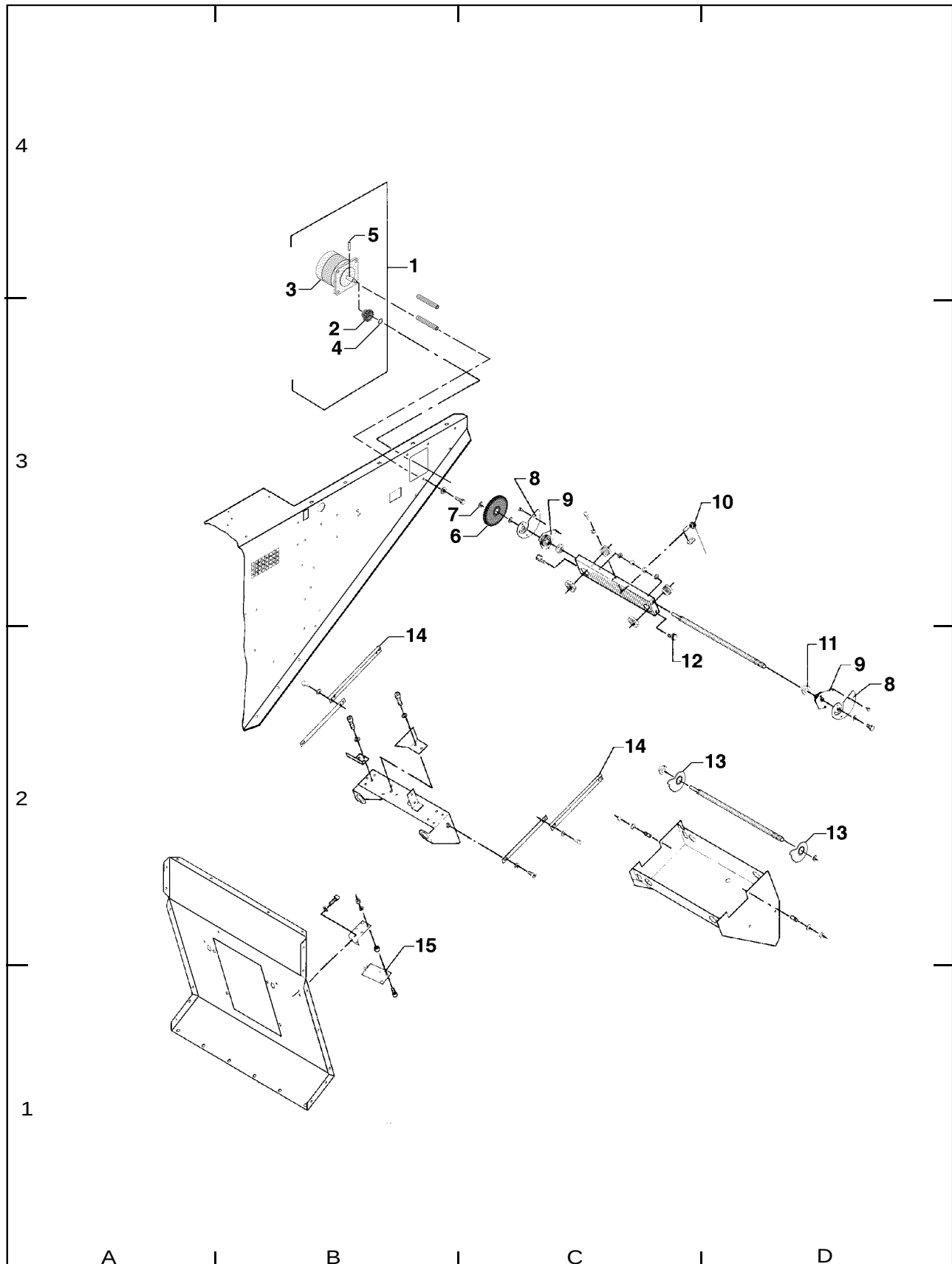
Eskolens, Mirror, Bellows, Shutter Solenoid



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	045-425-003	S	COVER, MIRROR	Q	A3		
002	469-009-000	S	WASHER TENSION Ø6 2 X 15 X 0.5	Q	D2		
003	246-060-000	S	MIRROR, REVERSAL	Q	D2		
004	469-020-000	S	WASHER, DISC	Q	C2		
005	081-960-000	S	ESKO LENS, 320WA	Q	C2		
006	058-449-025	S	SHUTTER	Q	C2		
007	043-075-000	S	ARM, SHUTTER DRIVE	Q	C2		
008	246-059-000	S	LENS/SHUTTER ASSY.	Q	C2		
009	296-660-000	S	SHUTTER DRIVER BOARD	Q	B3		
010	413-237-000	S	SOLENOID, SHUTTER	Q	B3		
011	459-298-024	S	CLAMP	Q	C2		
012	081-955-000	S	BELLOWS ASSY.	Q	C2		
013	047-903-003	S	FRAME, BELLOWS	Q	B1		
014	043-076-000	S	PLUNGER, SHUTTER	Q	B2		
015	035-102-000	S	SPRING	Q	B2		

Optical Drive Assembly

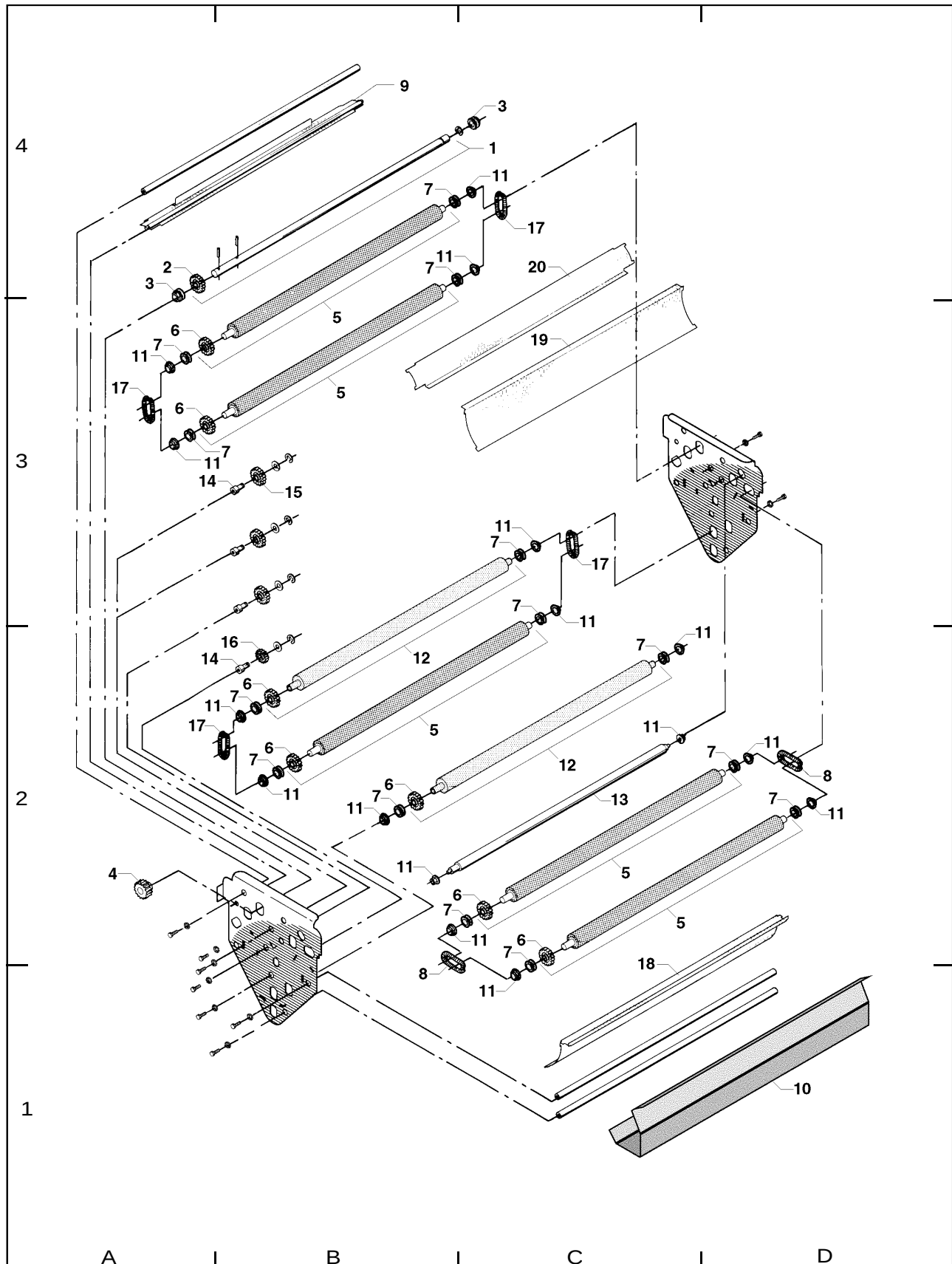
Motor, Sensor, Gear



Pos. No.	Part No.	S	Designation		Loca- tion	To mach. No.	From mach. No.
001	267-001-000	S	STEP MOTOR ASSY	Q	B4		
002	030-019-045	S	GEAR, 16T, M1	Q	B3		
003	067-049-000	S	MOTOR, STEP, SMALL, COMPLETE	Q	B4		
004	470-941-000	S	SEEGERRING, ZA 6	Q	B3		
005	466-206-000	S	PIN, Ø2.5X12	Q	B4		
006	030-123-000	S	GEAR, Z58 M1	Q	B3		
007	057-829-000	S	BUSHING, Ø6	Q	C3		
008	030-968-000	S	C A M	Q	C3		
009	030-058-000	S	GEAR, REAR	Q	C3		
010	035-086-000	S	SPRING	Q	C3		
011	451-007-000	S	BEARING, 10/16X8	Q	D2		
012	050-016-000	S	BOLT, ECCENTRIC	Q	C2		
013	030-970-000	S	DISC, ECCENTRIC	Q	C2		
014	030-060-000	S	RACK, TOOTHED	Q	B2		
015	296-599-000	S	SENSOR, FORK	Q	B1		

Developer Rack Assembly

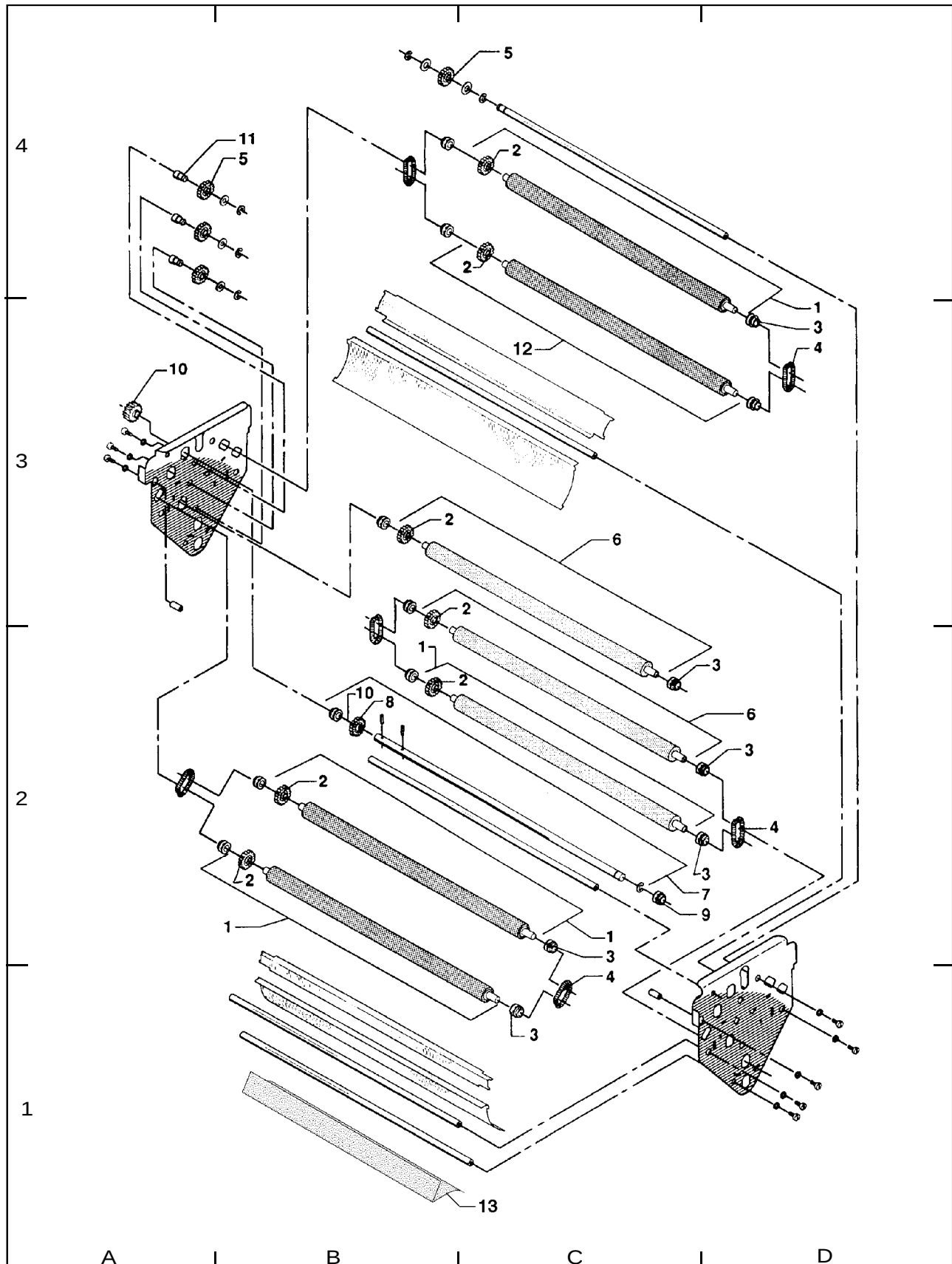
Rollers, Gears, Bearings, Guides



Pos. No.	Part No.	S	Designation	Location	To mach. No.	From mach. No.
000	240-236-000		RACK, DEVELOPER ASSY			
001	254-015-000		DRIVE SHAFT ASSY.	C 4		
002	030-151-000	S	GEAR, 16 T	A 4		
003	055-252-000	S	BEARING, Ø 10,05	A 4		
004	230-015-000	S	WORM GEAR, RIGHT	A 2		
005	222-273-000	S	ROLLER, RUBBER ASSY.	B 3		
006	030-153-000	S	GEAR, 16T	A 3		
007	059-988-000	S	SUPPORT, SPRING	A 3		
008	035-237-000	S	SPRING Ø, 4MM	B 1		
009	221-078-000	S	GUIDE, CROSS-OVER	B 4		
010	048-089-033	S	GUIDE, DEVELOPER RACK	D 1		
011	055-222-000	S	BUSHING, Ø 6, 15 PLASTIC	A 3		
012	222-274-000	S	TRANSPORT ROLLER ASSY	B 2		
013	022-190-000	S	FEED ROLLER	C 2		
014	055-472-000	S	PIN, BEARING	B 3		
015	030-152-000	S	GEAR, 16 T	B 3		
016	030-150-000	S	GEAR, 12 T	B 2		
017	035-182-000	S	SPRING	A 3		
018	021-339-033	S	GUIDE, INLET, DEVELOPER	C 3		
019	048-084-033	S	GUIDE, OUTLET, DEVELOPER	C 3		
020	021-191-033	S	GUIDE, OUTLET	C 4		

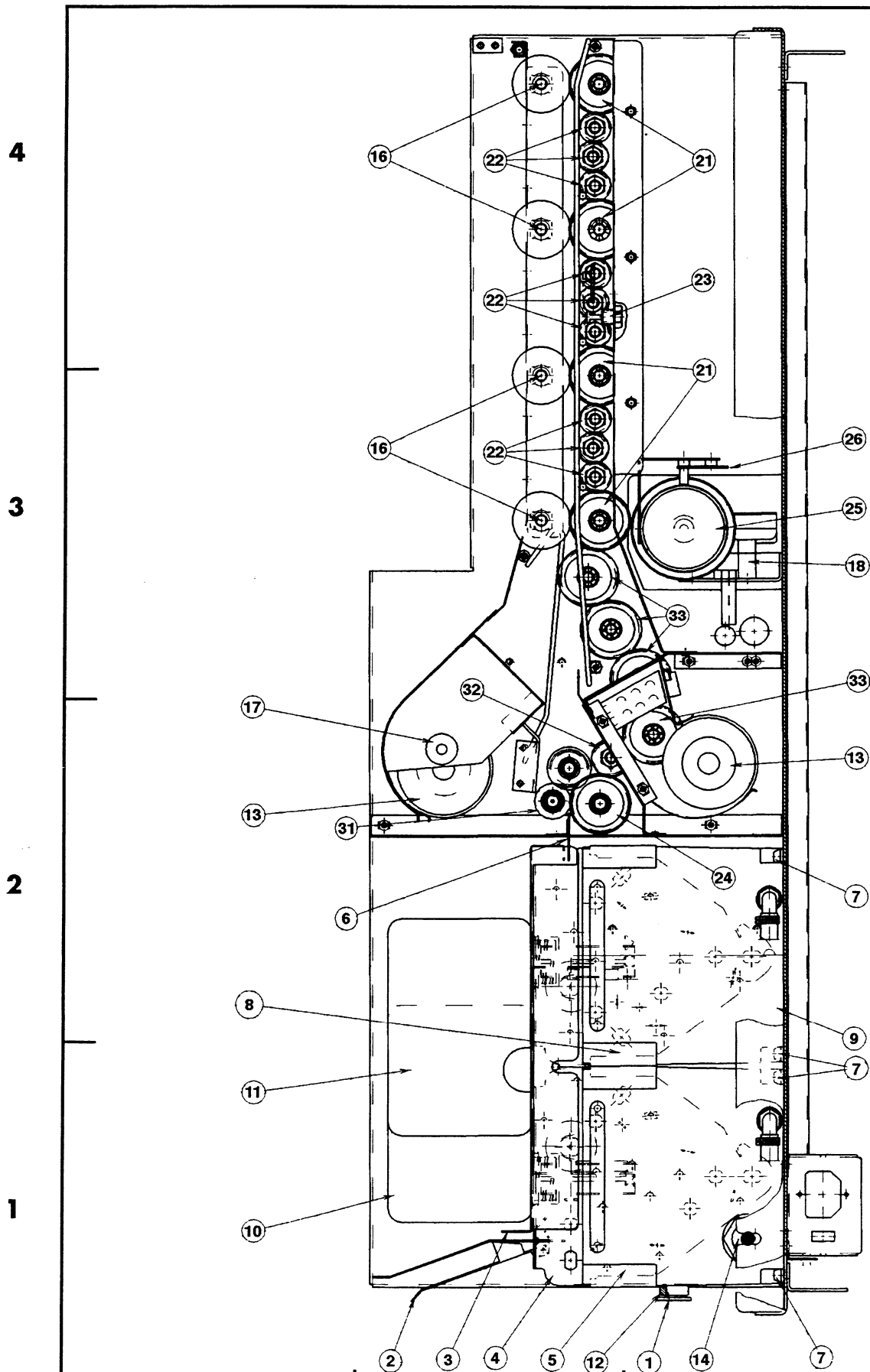
Stabilizer Rack Assembly

Rollers, Gears, Bearings, Guides

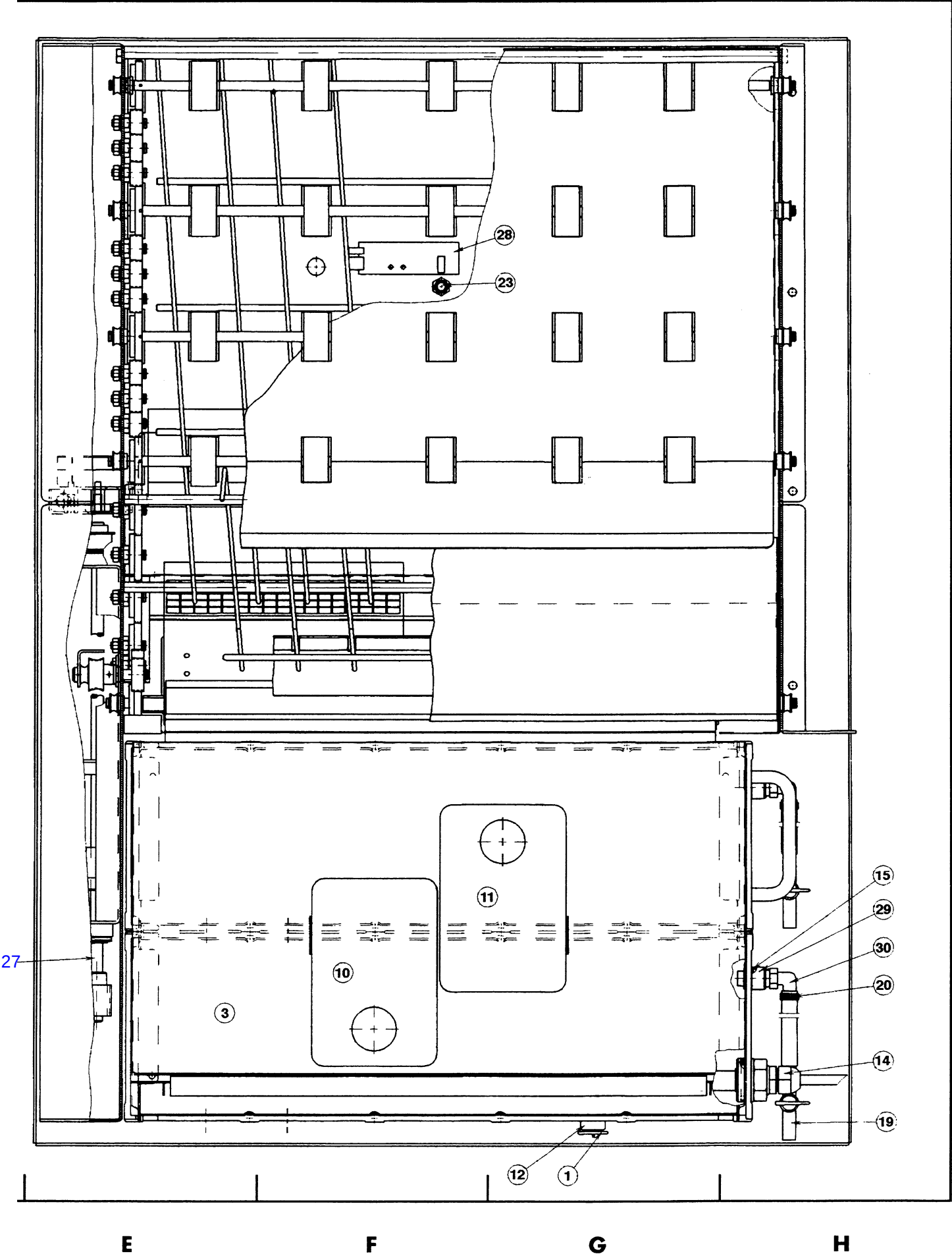


Pos. No.	Part No.	S	Designation	Loca- tion	To mach. No.	From mach. No.
000	240-226-000		RACK, SABILIZER ASSY			
001	222-273-000	S	ROLLER, RUBBER ASSY	B2		
002	030-153-000	S	GEAR, 16T	C4		
003	081-972-000	S	BEARING, ASSEMBLY	D2		
004	035-182-000	S	SPRING	D3		
005	030-152-000	S	GEAR, 16T	C4		
006	222-274-000	S	TRANSPORT ROLLER ASSY	C3		
007	254-015-000	S	DRIVE SHAFT ASSY.	C2		
008	030-151-000	S	GEAR, 16T	B2		
009	055-388-000	S	BEARING	C2		
010	230-015-000	S	WORM GEAR, RIGHT	B2		
011	055-227-000	S	PIN, BEARING	A4		
012	222-563-000	S	ROLLER, MOLETON	C3		
013	021-357-000	S	GUIDE, CROSS-OVER	C1		

Developer and Dryer Unit Motor, Sensors, Gears, Worm Wheels, Fans, He



ers, Rollers, Guides



Pos. No.	Part No.	S	Designation	Location	To mach. No.	From mach. No.
001	262-326-000	S	SENSOR, ACTIVATOR	C1		
002	240-248-000	S	INLET GUIDE, ASSY	B1		
003	048-278-000	S	COVER, DEVELOPER ASSY.	B1, E1		
004	240-252-000	S	ACTIVATOR, RACK ASSY.	B1		
005	221-148-000	S	TANK ASSY DEVELOPER	B1		
006	048-107-000	S	INLET GUIDE	B2		
007	057-658-000	S	GUIDE DEVELOPER TANK	C2		
008	240-260-000	S	STABILIZER RACK ASSY.	A2		
009	221-149-000	S	TANK ASSY. STABILIZER	C1		
010	211-012-000	S	REPLENISHMENT BOTTLE, DEV.	A1, F1		
011	211-006-000	S	REPLENISHMENT BOTTLE, STAB.	A1, F1		
012	257-009-000	S	THERMOSENSOR, HOUSING	B1		
013	082-168-000	S	HEATER/BLOWER COMPL.	C2		
014	267-002-000	S	HEATING ELEMENT ASSY.	C1		
015	459-368-000	S	O-RING	H1		
016a	254-071-000	S	SHAFT, UPPER, ASSY.	B3,4		
016b	054-980-000	S	SHAFT, LOWER	B3,4		
016c	011-371-000	S	RUBBER ROLLER Ø41x20	B3,4		
016d	055-014-000	S	BEARING Ø8,1	B3,4		
016e	470-700-000	S	RING, RETAINING	B3,4		
017	057-809-000	S	BEARING	A2		
018	413-055-000	S	MOTOR 24V	C3		
019	459-508-000	S	TAP, HOSE Ø10	H1		
020	459-442-000	S	CLAMP	H1		
021a	254-070-000	S	SHAFT, LOWER ASSY.	C3		
021b	470-704-000	S	RING RETAINING RS7	C3		
021c	055-185-000	S	BEARING Ø8,1	C3		
021d	054-971-000	S	TRANSPORT SHAFT ASSY.	C3		
021e	011-371-000	S	RUBBER ROLLER Ø41x20	C3		
021f	030-982-000	S	GEAR 40T, M1	C3		
021g	466-202-000	S	PIN Ø2 x 14	C3		
022a	255-129-000	S	BEARING W/SPROCKET	B3		

Pos. No.	Part No.	S	Designation	Location	To mach. No.	From mach. No.
022a	030-983-000	S	GEAR Z20, M1	B3		
022c	055-682-000	S	BEARING	B3		
022d	463-005-000	S	NUT M4	B3		
022e	468-600-000	S	WASHER	B3		
023	021-345-000	S	SENSOR TEMP DRYER COMPL.	F3		
024a	222-637-000	S	INLET ROLLERS, ASSY.	C2		
024b	022-595-000	S	INLET ROLLER	C2		
024c	056-288-000	S	EXTENSION	C2		
024d	055-185-000	S	BEARING Ø8,1	C2		
024e	030-982-000	S	GEAR 40T M1	C2		
025	056-156-000	S	DISC, COUNTER	C3		
026	296-599-000	S	FORK SENSOR	C3		
027	079-032-000	S	WORM DRIVE SHAFT ASSY.	D1		
028	296-598-000	S	REFLEX SENSOR BOARD	G4		
029a	011-491-000	S	BUSHING	H1		
029b	011-493-000	S	NUT	H1		
029c	011-492-000	S	WASHER	H1		
030	459-730-000	S	ELBOW	H1		
031a	022-596-000	S	ROLLER TEFLON	A2		
031b	055-185-000	S	BEARING Ø8,1	A2		
032a	055-682-000	S	BEARING	B2		
032b	030-963-000	S	GEAR M1, Z25	B2		
033a	255-130-000	S	BEARING, W/SPROCKET	C2		
033b	055-682-000	S	BEARING	C2		
033c	030-426-000	S	GEAR 40T M1	C2		

Recommended Spare Part Kit.

Pos. No.	Part No.	Designation	Amount	Pos. No.	Part No.	Designation	Amount
000	240-262-000	REC. SP. QUICKPLATEMAKER		035	296-722-000	REFLEX SENSOR	Q 1
001	011-258-000	CHAIN, 6MM	Q 1	036	410-224-000	LAMP, 220V 500W 3200K	Q 4
002	027-679-000	BELT, CONVEYOR	Q 8	037	411-145-000	INTERLOCK	Q 1
003	018-002-000	GEAR 16T	Q 2	038	413-055-000	MOTOR, 24V	Q 1
004	030-072-000	PULLEY, T5 12T	Q 2	039	413-237-000	SOLENOID, SHUTTER	Q 1
005	030-151-000	GEAR, 16 T	Q 2	040	414-053-000	CONTACTOR	Q 1
006	030-223-000	GEAR, 36T	Q 2	041	414-061-000	RELAY, SOLID STATE.25A	Q 1
007	030-224-000	GEAR, 15T	Q 1	042	414-254-000	TRAF0, LOW VOLTAGE	Q 1
008	030-342-000	GEAR	Q 2	043	030-137-000	GEAR, Z48, M1	Q 1
009	030-426-000	GEAR, 40T M1	Q 5	044	416-408-000	RECTIFIER, BRIDGE	Q 1
010	030-955-000	GEAR RACK WORM	Q 2	045	451-009-000	BEARING, BALL 8X22X7	Q 2
011	030-963-000	GEAR, M1, Z25	Q 6	046	452-015-000	BELT, TOOTHED, 122 T	Q 1
012	030-982-000	GEAR, 40T, M1	Q 4	047	452-039-000	CHAIN, LINK	Q 1
013	030-983-000	GEAR, M1/Z=20	Q 9	048	452-091-000	BELT, DRIVE	Q 1
014	032-067-000	CONTROL PANEL, LOWER	Q 1	049	047-981-000	KNIFE, WHEEL	Q 1
015	032-449-000	CONTROL PANEL, UPPER	Q 1	050	240-249-000	PUNCH SYSTEM, COMPLETE (1740P only)	Q 1
016	082-168-000	HEATER/BLOWER COMPL.	Q 1				
017	240-252-000	ACTIVATOR RACK, ASSY	Q 1				
018	240-260-000	STABILIZER RACK, ASSY	Q 1				
019	259-879-000	E-PROM, QUICK PLATER	Q 1				
020	262-326-000	SENSOR, ACTIVATOR 1640+/DPX-420	Q 1				
021	267-001-000	STEP MOTOR, ASSY	Q 1				
022	267-002-000	HEATING ELEMENT, ASSY	Q 1				
023	295-075-000	FAN, 220/240V 50/60 HZ UL/CSA	Q 1				
024	296-598-000	REFLEX SENSOR BOARD	Q 1				
025	296-599-000	FORK SENSOR	Q 1				
026	296-630-000	DISPLAY BOARD	Q 1				
027	296-660-000	DRIVER BOARD	Q 1				
028	296-686-000	BOARD, OUTPUT 2	Q 1				
029	296-701-000	CPU BOARD	Q 1				
030	296-706-000	REFLEX SENSOR BOARD	Q 1				
031	296-709-000	BOARD SOLENOID	Q 1				
032	296-719-000	LOADER INTERFACE BOARD	Q 1				
033	296-720-000	DISPLAY CONTROLLER BOARD	Q 1				
034	296-721-000	TRIMMING LAMPS BOARD	Q 1				

ACCESSORIES

Pos. No.	Part No.	Designation	Amount	Pos. No.	Part No.	Designation	Amount
001	000-000-000	REC. SP. 1740P					
002	000-000-000	REC. SP. 1740					
003	089-194-000	SERVICE MANUAL/SPC 1740/P					
004	089-193-000	INSTALLATION INSTRUCTIONS					
005	089-033-000	UNPACKING INSTRUCTIONS					
006	089-214-000	PACKING LIST					
007	072-869-000	REGISTER FILM mm					
008	072-874-000	REGISTER FILM inches					
009	200-239-000	COLLIMATION KIT					
010	025-499-000	INTERLOCK KEY					
011	072-779-000	TEST TARGET SIZE-FOR-SIZE					
012	405-400-260	REPAIR PAINT WHITE					
013	092-355-000	PARTS RETURN TICKET					
014	092-356-000	PARTS RETURN FORM					
015	459-357-000	RESOLUTION TEST CHARTS					
016	008-302-000	GREY SCALES					
017	027-972-000	DRIP TRAY					
018	407-079-000	ORIGINAL FIXING STRIPS					
019	462-401-000	ALLEN KEY					

Part No. Index

Part No.	Page	Pos.	Loc.	Part No.	Page	Pos.	Loc.	Part No.	Page	Pos.	Loc.
020-993-XXX	5.01	002	B4	081-745-000	35.01	012	C3	296-597-000	25.01	006	C3
020-996-XXX	5.01	004	D1	081-746-000	35.01	011	B3	296-597-000	51.02	030	1
023-886-XXX	9.01	009	B1	081-747-000	35.01	010	C3	296-598-000	27.01	002	C3
027-947-000	9.01	022	B4	081-748-000	35.01	009	C3	296-598-000	35.01	001	B3
029-670-000	35.01	005	B2	081-749-000	35.01	015	B3	296-598-000	51.02	031	1
029-671-000	27.01	011	B3	081-751-000	23.01	003	D2	296-599-000	31.01	002	D4
029-671-000	35.01	008	B2	081-758-000	23.01	002	B1	296-599-000	35.01	017	C2
029-705-000	31.01	007	B1	081-758-000	51.01	011	1	296-599-000	51.02	032	2
029-912-000	25.01	019	D2	081-763-000	25.01	018	D2	296-600-000	25.01	021	C3
029-912-000	51.01	001	1	081-763-000	51.01	012	1	296-600-000	31.01	013	A4
030-921-000	35.01	007	C2	081-894-000	7.01	004	D2	296-600-000	51.02	033	1
030-922-000	35.01	006	B2	081-894-000	51.01	013	1	296-604-000	9.01	013	C2
035-351-000	23.01	005	B3	200-283-000	25.01	015	C2	296-604-000	51.02	034	1
043-397-000	33.01	003	D2	200-284-000	35.01	000		296-605-000	17.01	009	B1
043-403-000	25.01	003	C3	200-799-000	51.01	000		296-605-000	51.02	035	1
043-412-000	31.01	004	C2	220-361-XXX	5.01	001	A3	296-629-000	17.01	003	B3
043-412-000	51.01	002	2	220-362-XXX	5.01	003	D4	296-629-000	51.02	036	1
046-229-000	7.01	006	B3	231-016-000	9.01	005	C3	296-632-000	17.01	005	A3
047-006-000	23.01	007	B3	231-016-000	51.01	014	1	296-632-000	51.02	037	1
047-283-000	25.01	008	B4	231-017-000	9.01	006	C3	296-680-000	17.01	010	B1
047-353-000	23.01	004	B3	231-017-000	51.01	015	1	296-680-000	51.02	038	1
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